

The logo for Greenstick Energy is displayed in a green, sans-serif font at the top left. A thin vertical green line descends from the letter 'T' in 'GREENSTICK'. The background features a stylized landscape with a yellow horizon line, a dark blue sky, and a light blue body of water. The text 'GREENSTICK ENERGY' is positioned above the yellow line.

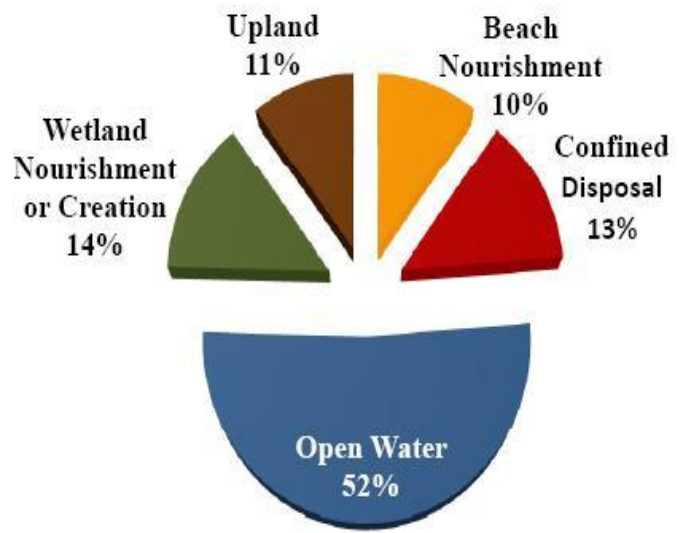
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Greenstick innovations for dredging

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Pelicans on artificial island of dredged soils. Mobile harbor. Alabama. USA

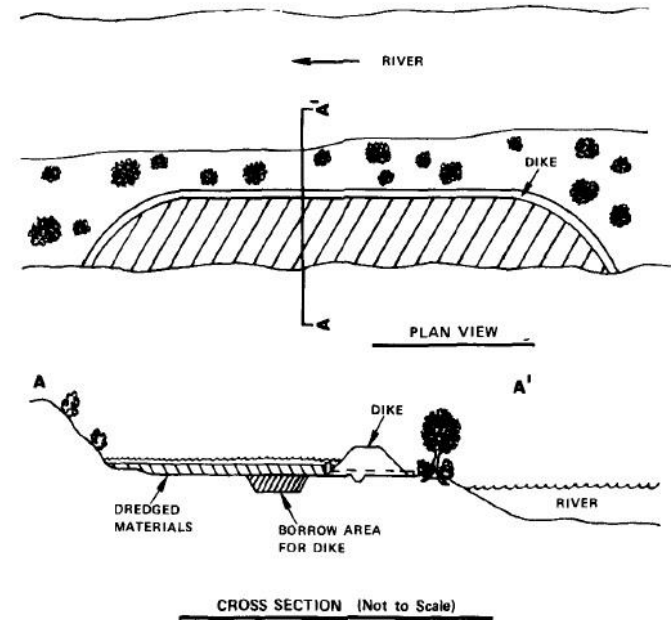
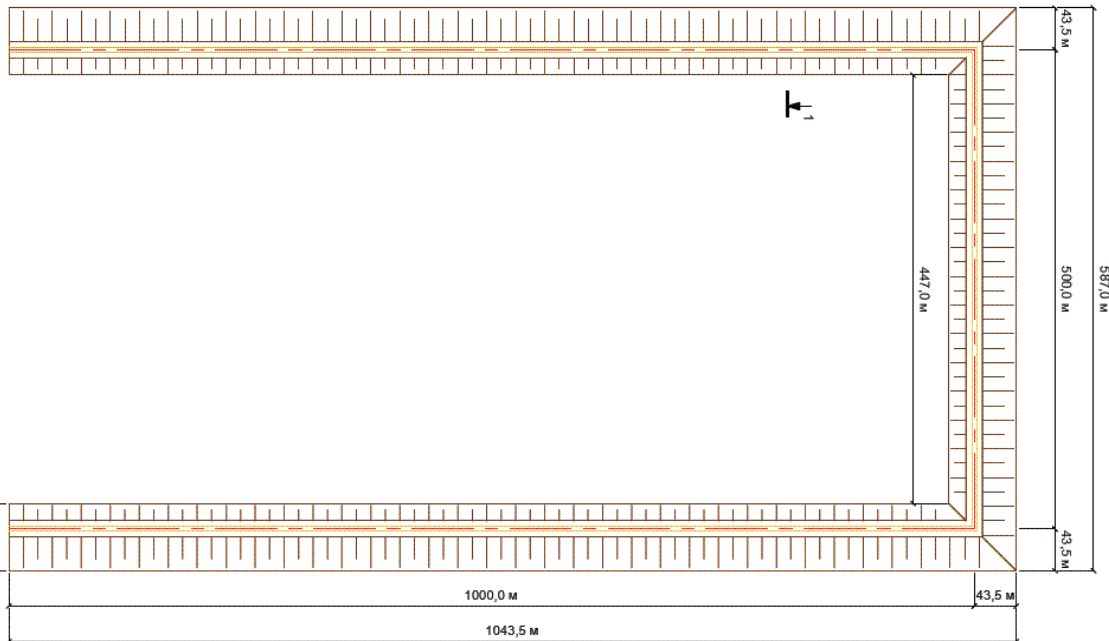
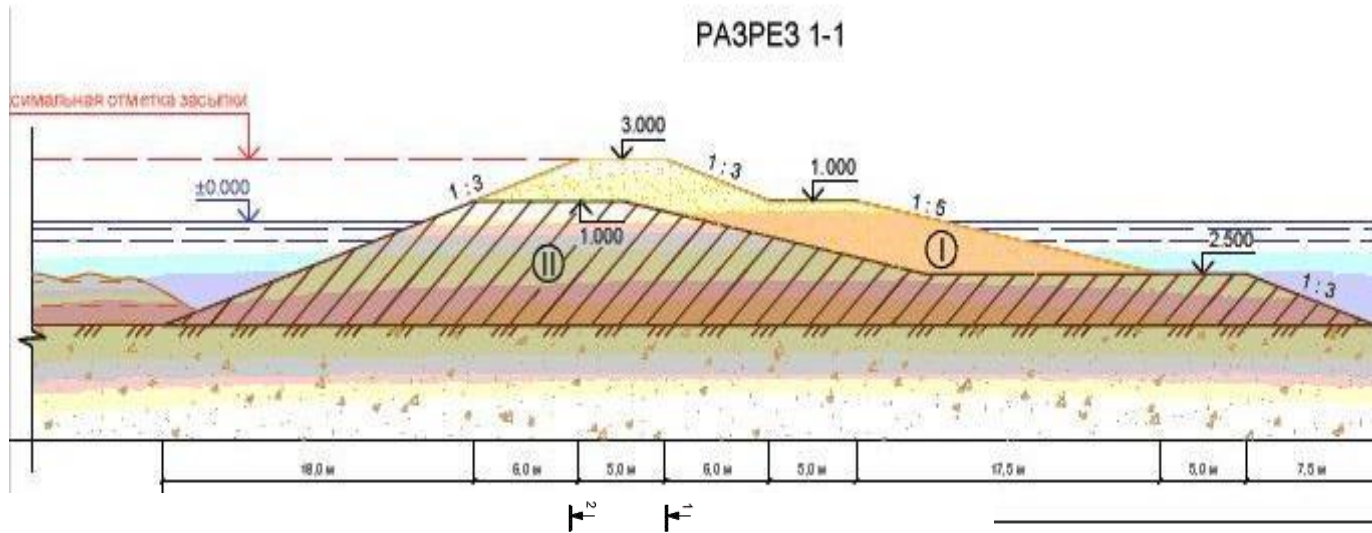


Artificial territories of dredged soils

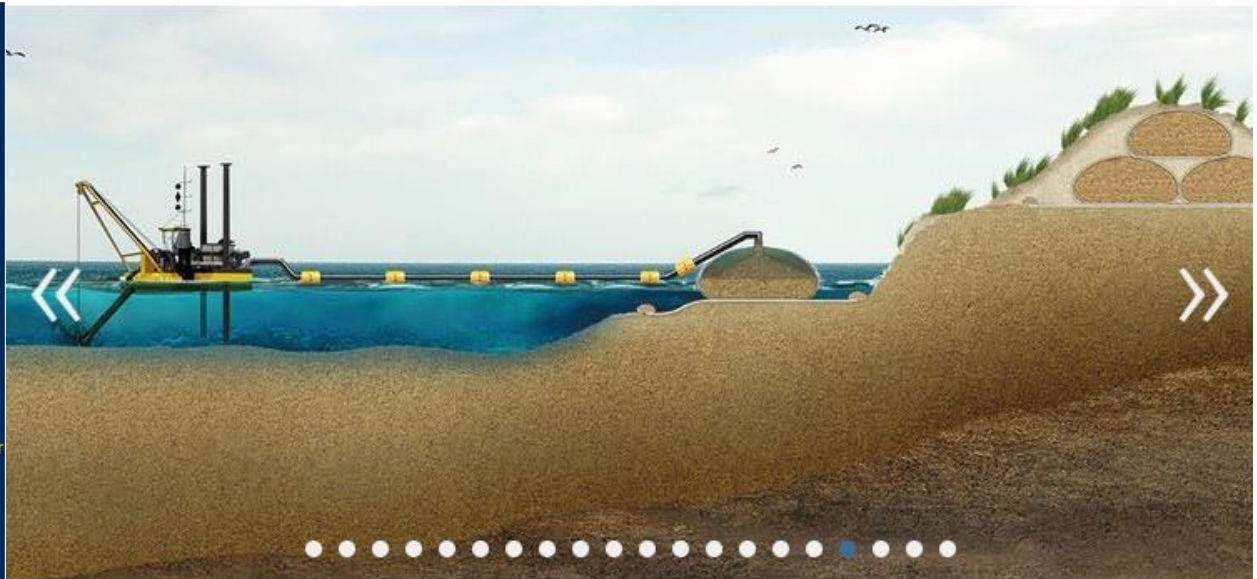
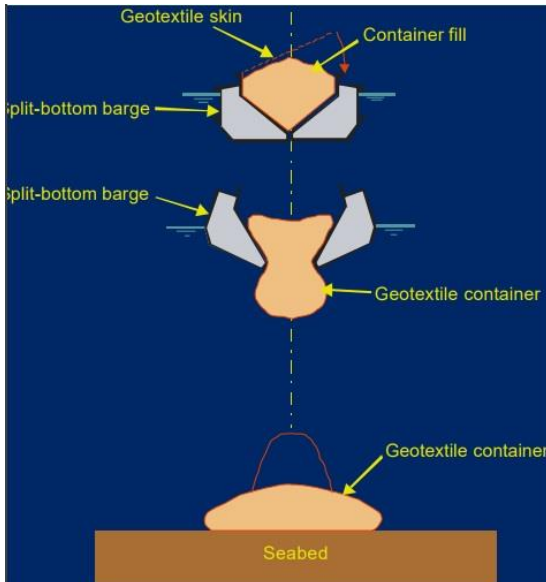
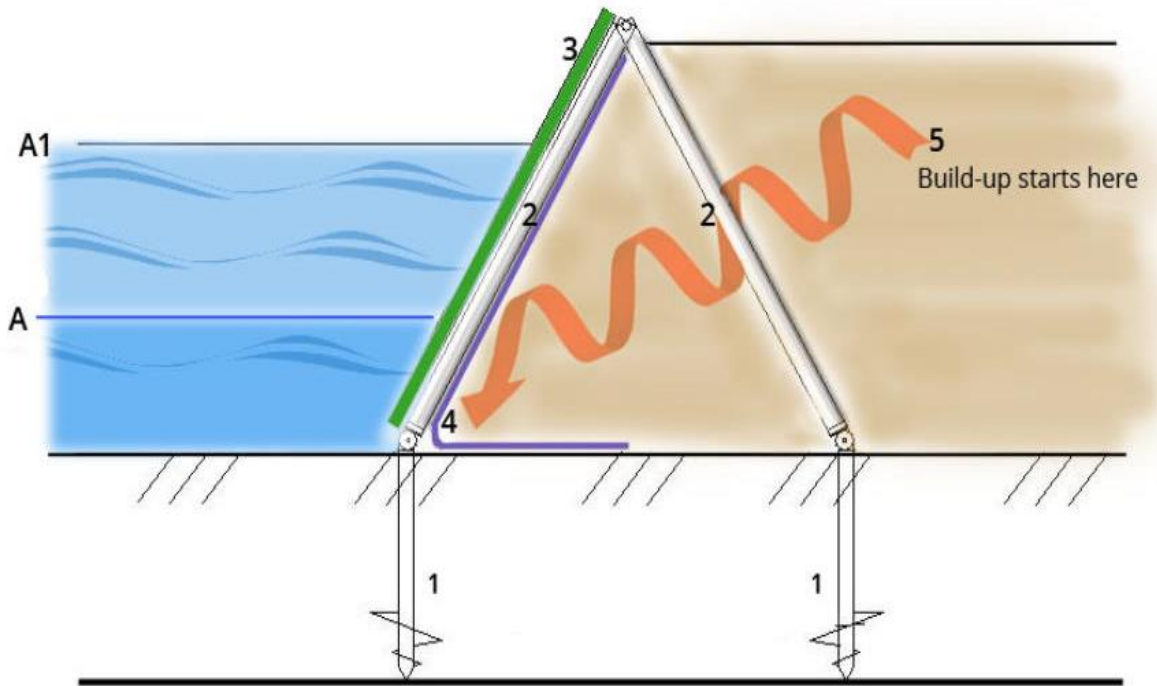
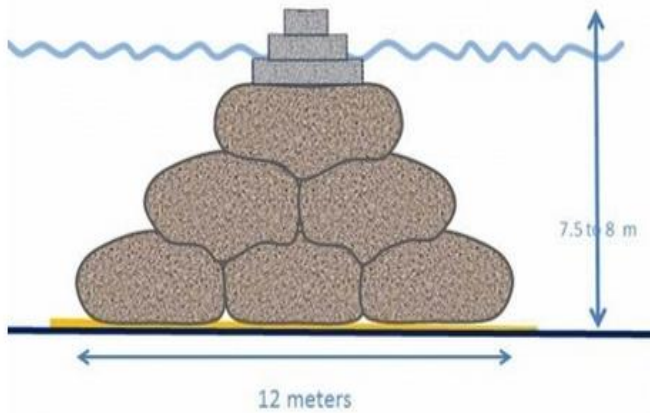


Artificial territory of dredged soils. Rostoc, Drigge, Germany

Dams for dredged deposits



Dams for dredged deposits



Geotube[®] systems: limit state modes



(i) Sliding stability

(ii) Overturning stability

(iii) Bearing stability



(iv) Global stability

(v) Scour of foundation

(vi) Foundation settlement

a) External limit state modes



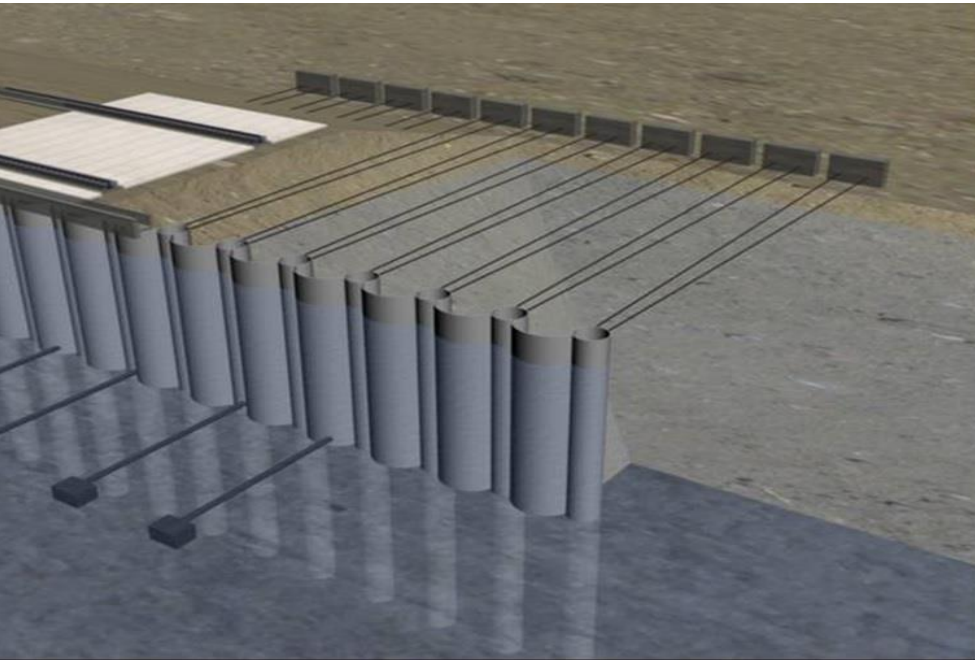
(i) Geotextile skin rupture

(ii) Erosion of fill through geotextile skin

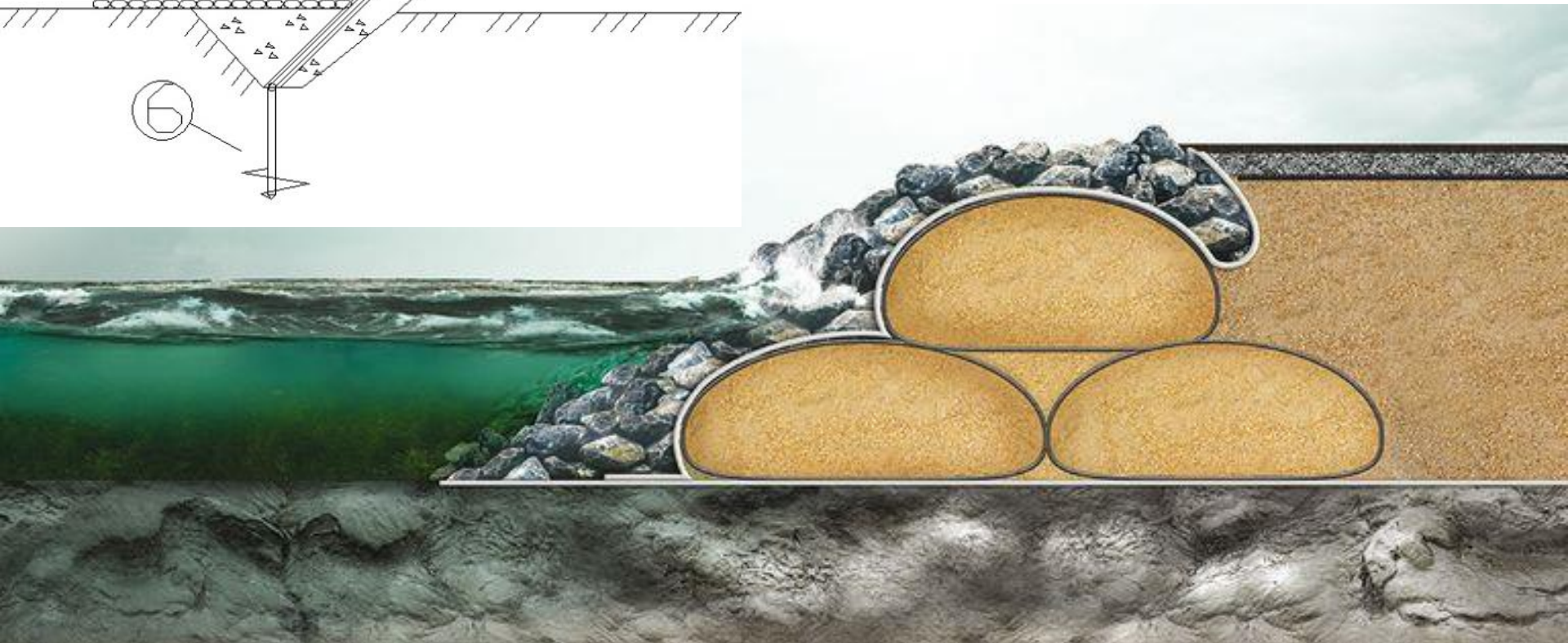
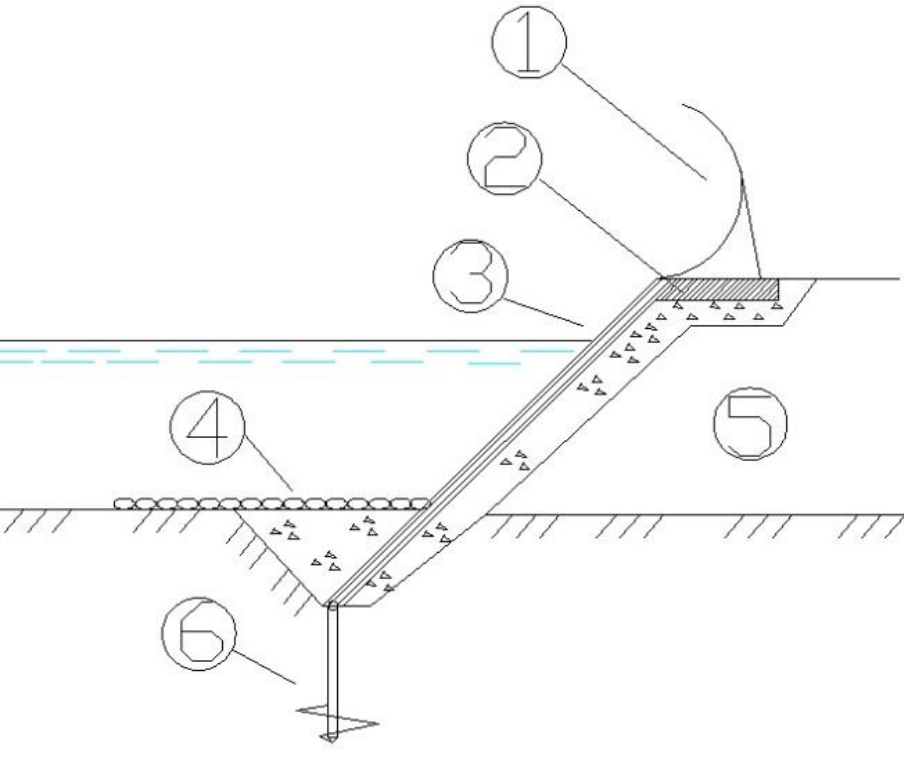
(iii) Deformation of contained fill

b) Internal limit state modes

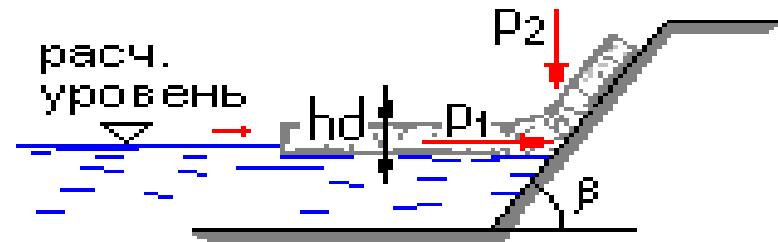
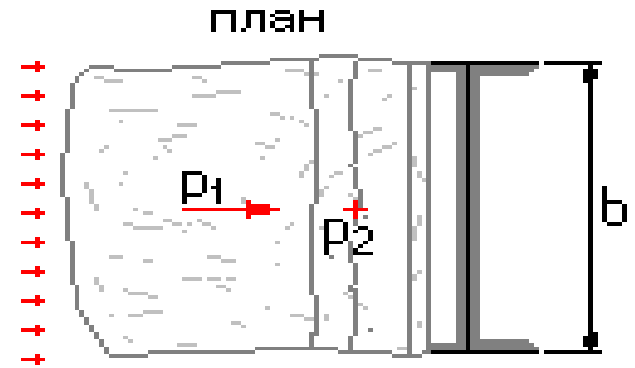
Steel vertical “fence” structure



Greenstick Sea Wall



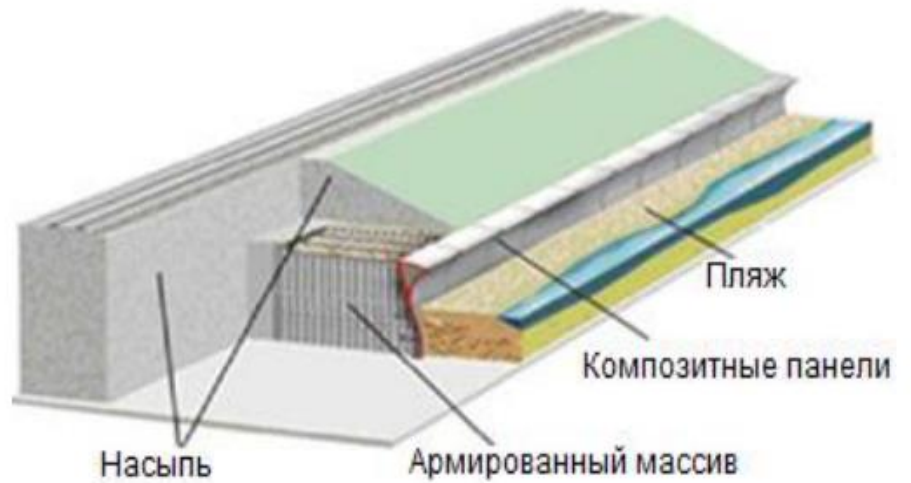
Ice loads calculations for inclined wall



Ice loads calculations for inclined wall

Characteristics	Symbol	Quantity	Measure
Ice –air temperature, C	Tl	-5	°C
Ice width	Hd	0.1	m
Max. square of ice field, 1% insurance	Al	100	m ²
Speed of ice field	vl	0.15	m/sec
Characteristic	Symbol	Quantity	Measure
Vertical force from ice movement	P1	108	kH
Horizontal force from temperature extension of ice	P2	108	kH

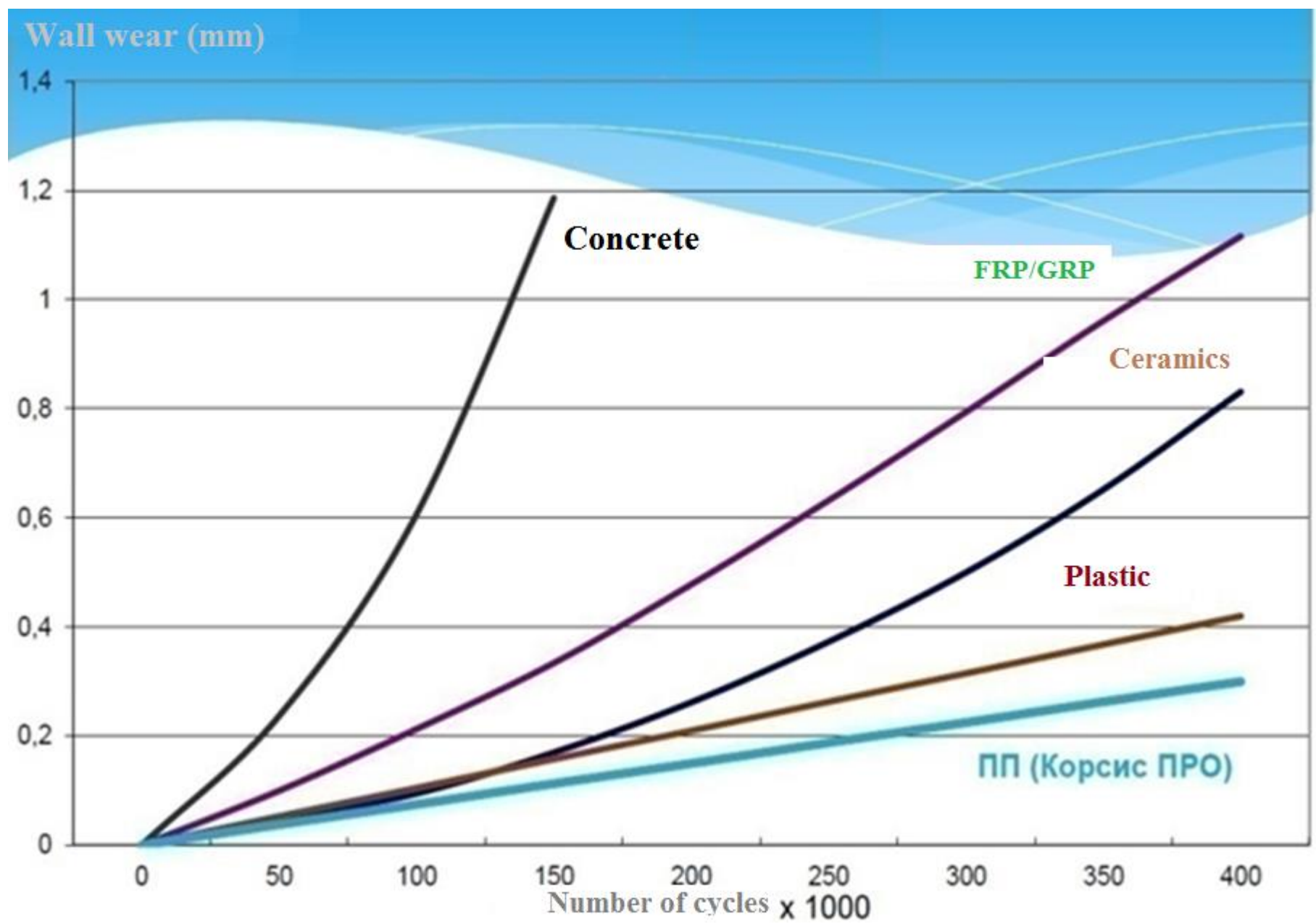
FRP: Apatech Sea Wall and Australian Breackwater



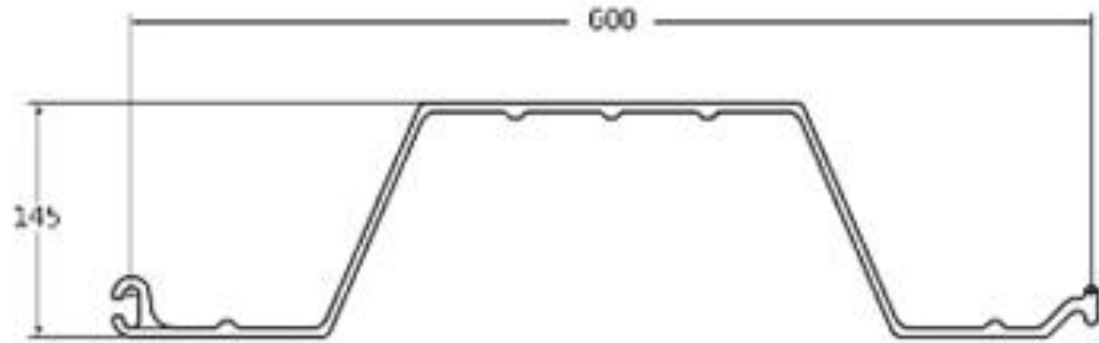
Infussion and pultrussion



Material abrasion. Darmstadt method



Physical characteristics of FRP SHK-150 sheet pile

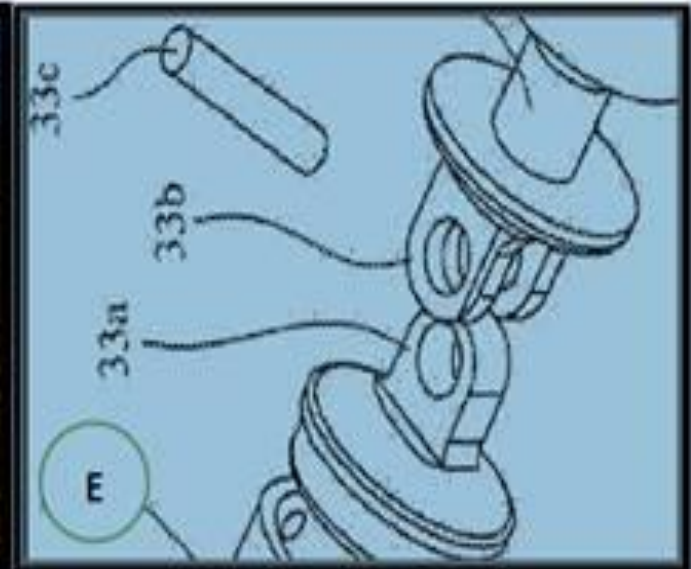


Characteristics	Measure	Value
Allowable moment (M)	kN-m/m	237
Inertion moment (I_y)	cm^4/m	17885
Inertion moment (I_x)	cm^4/m	1684
Resistant moment (W_x)	cm^3/m	210
Strength limit (R)	MPa	1126
Width	mm	600
Depth	mm	145
Thickness	mm	5

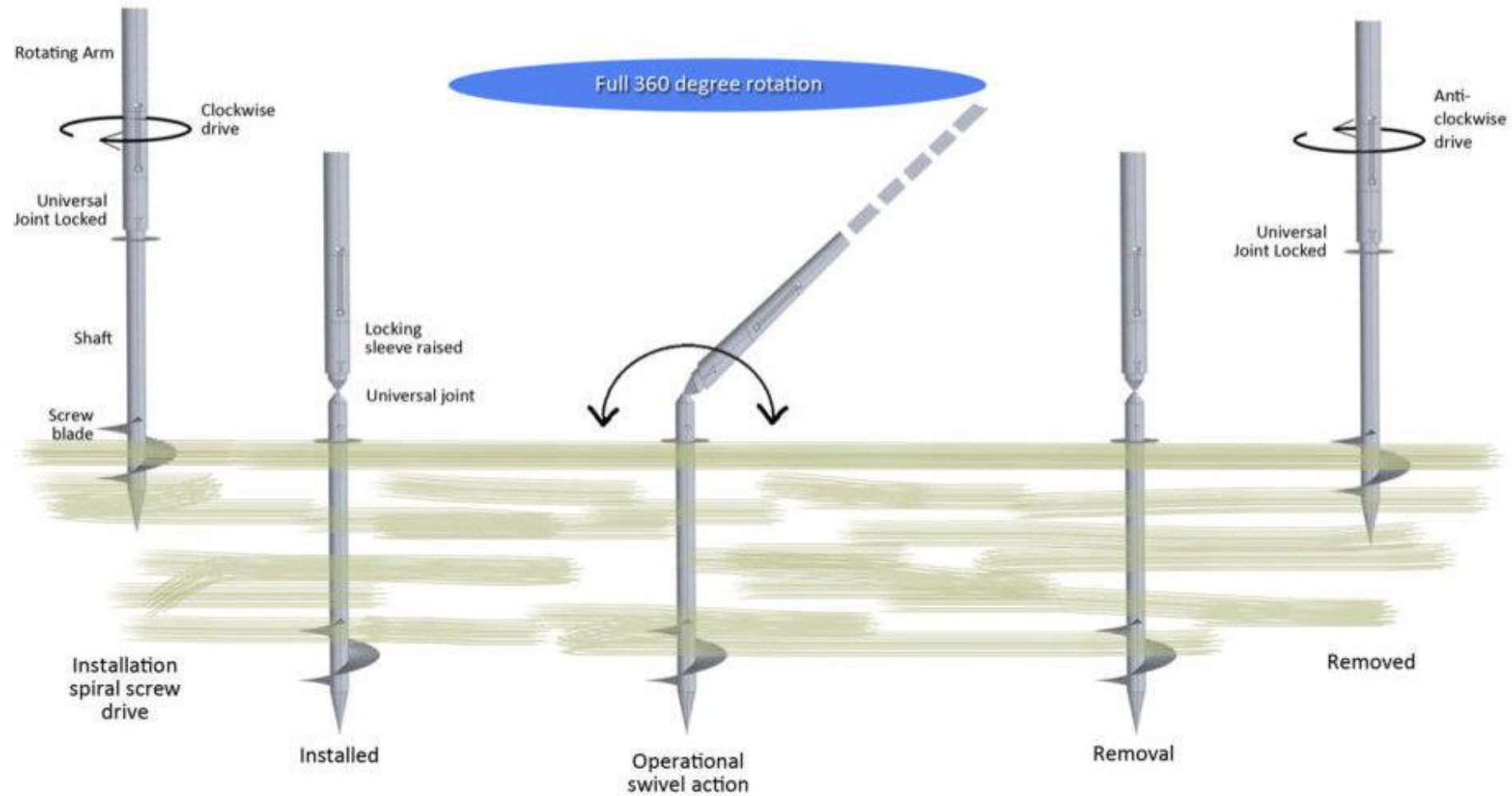
Greensticks Grip

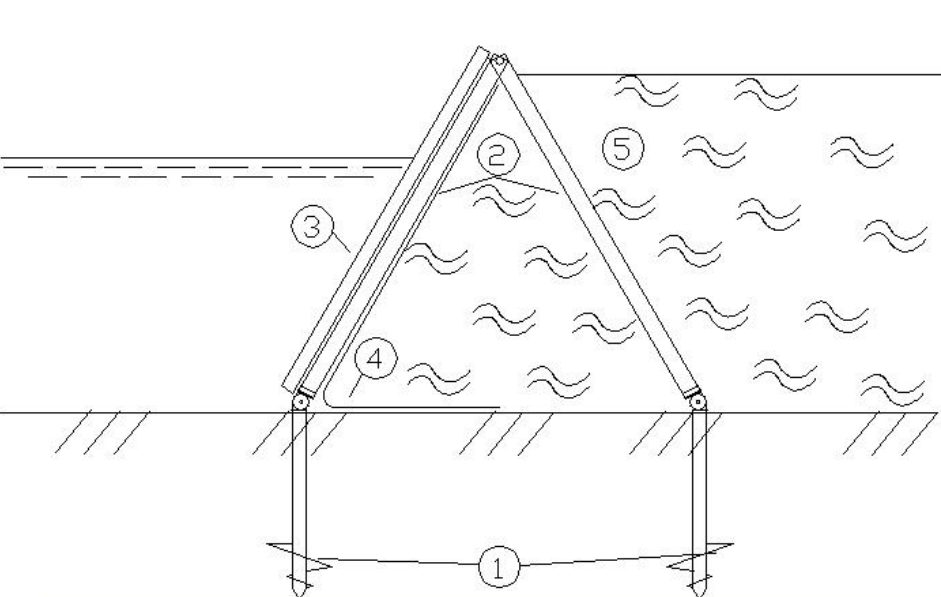
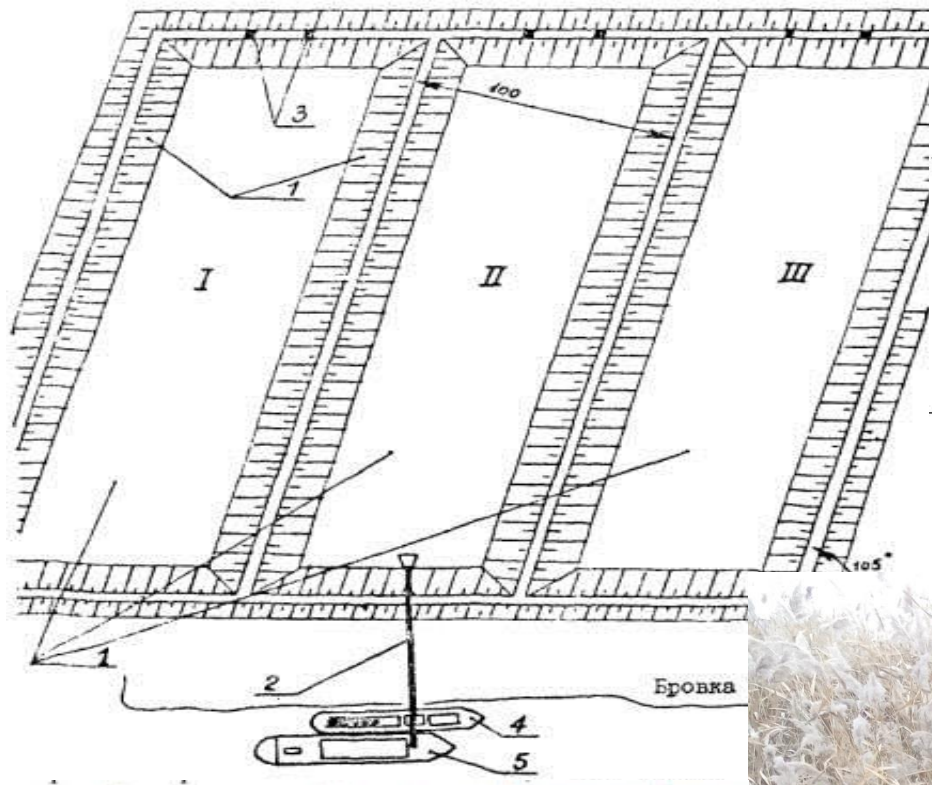


Greenstick grip

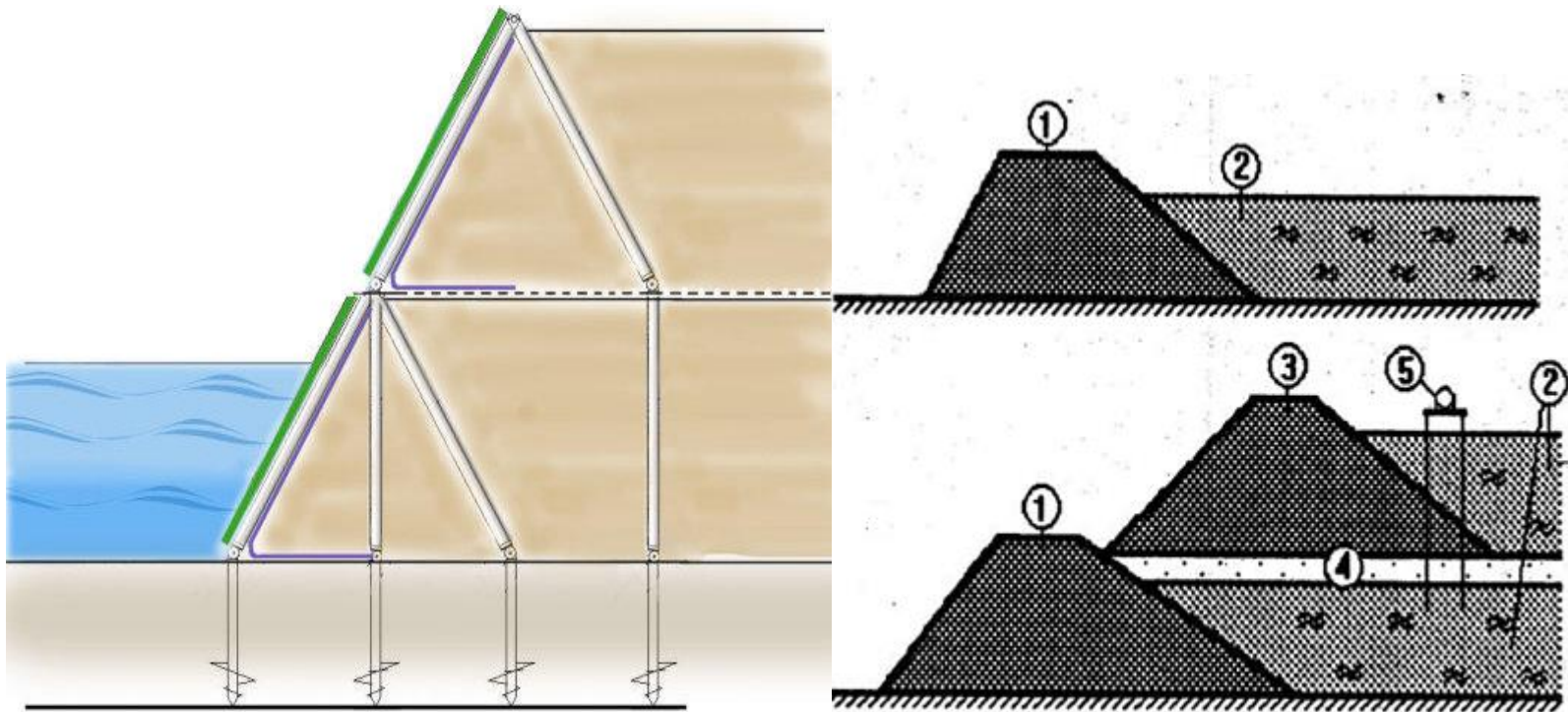


Greenstick pile

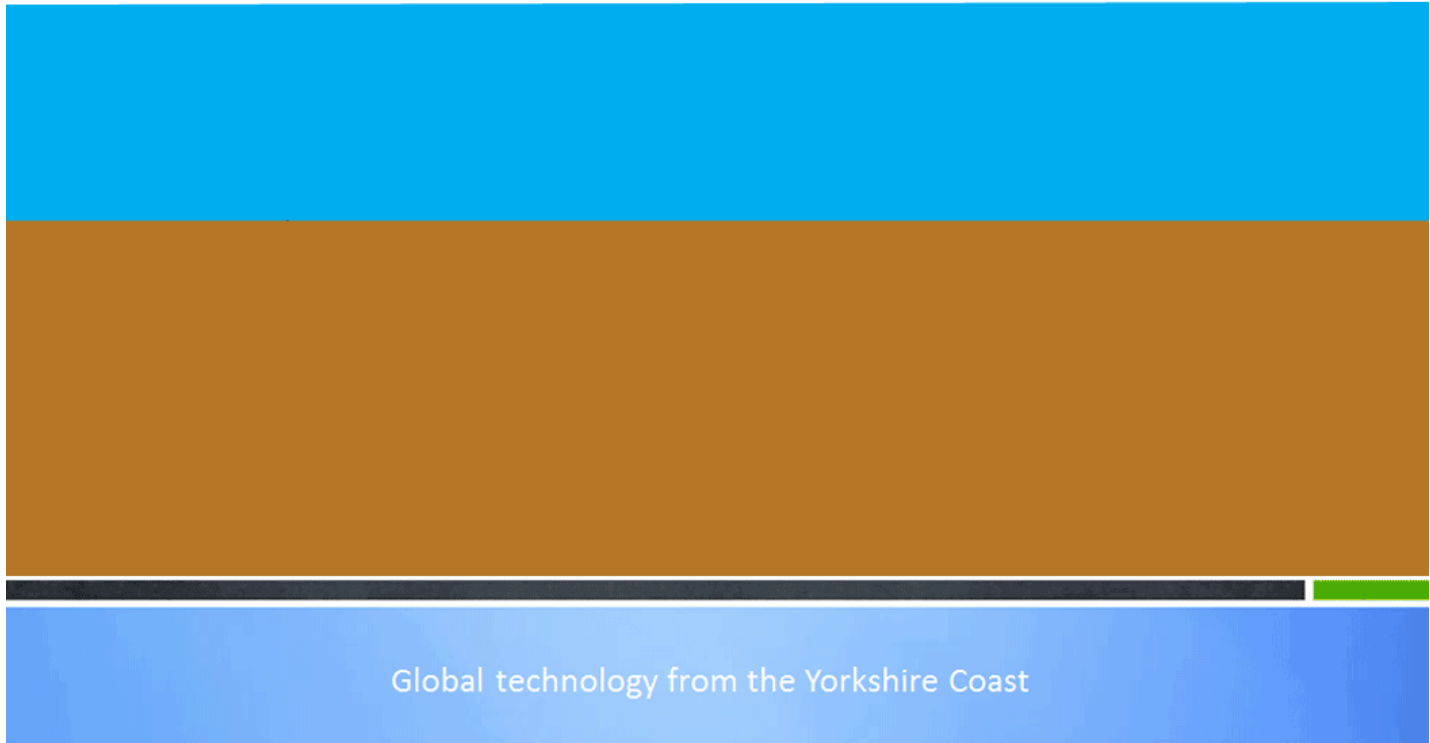




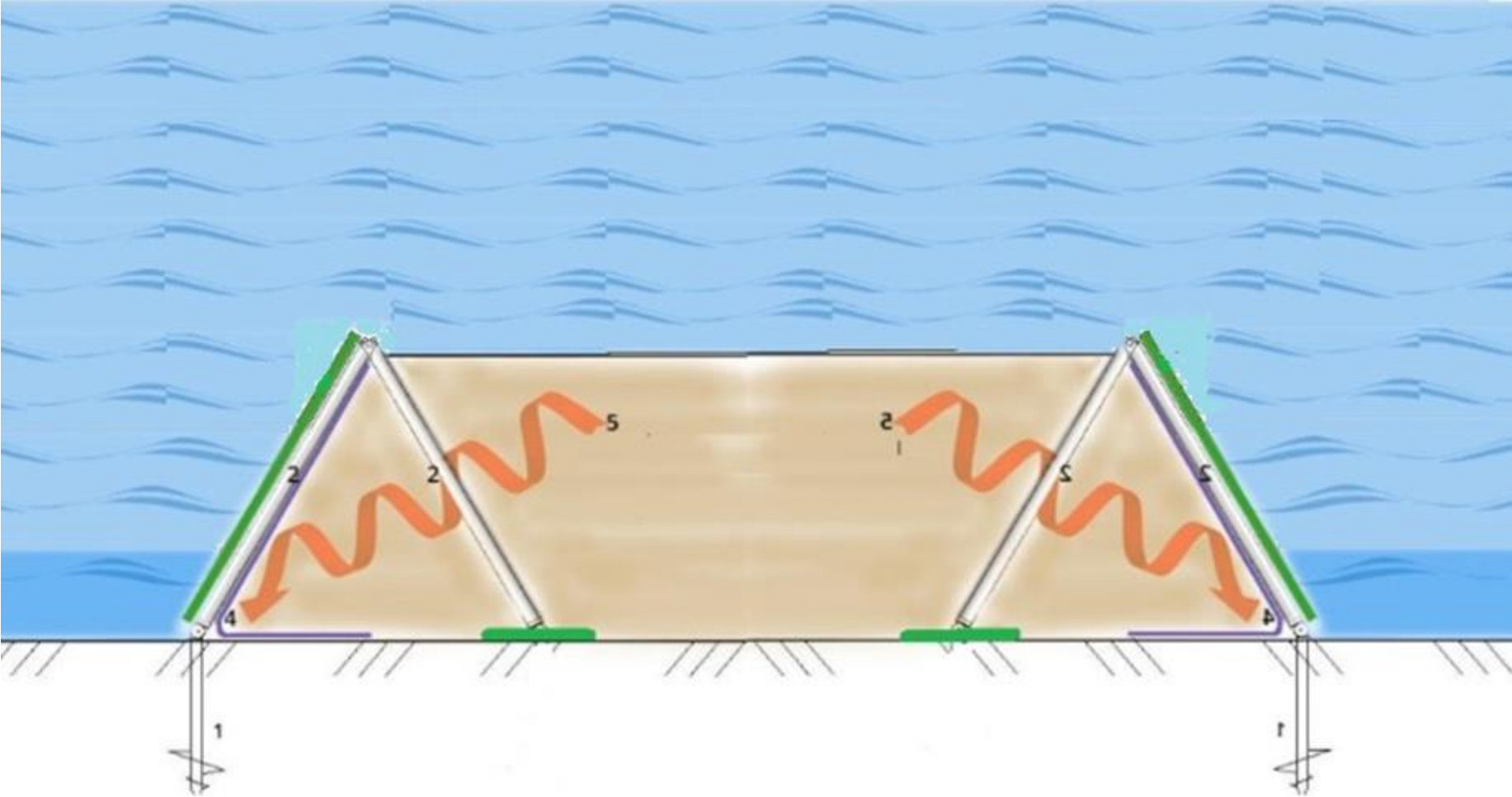
Greenstick wall installation for 2nd dredged layer



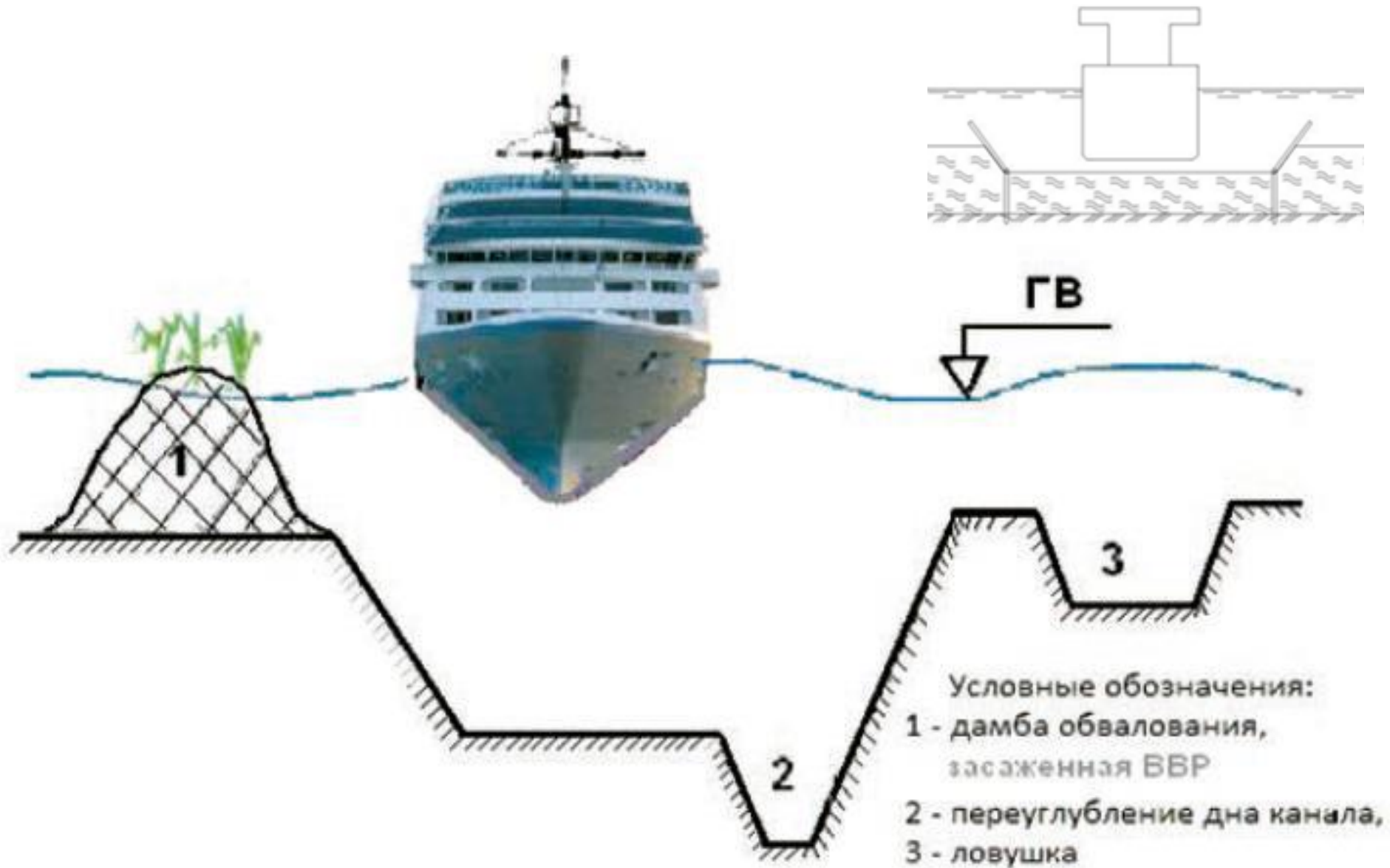
Technology of installation of Greenstick Walls



Decisions for underwater dumping deposits



Decisions for approach channels



Tests of Walls in Waves flume

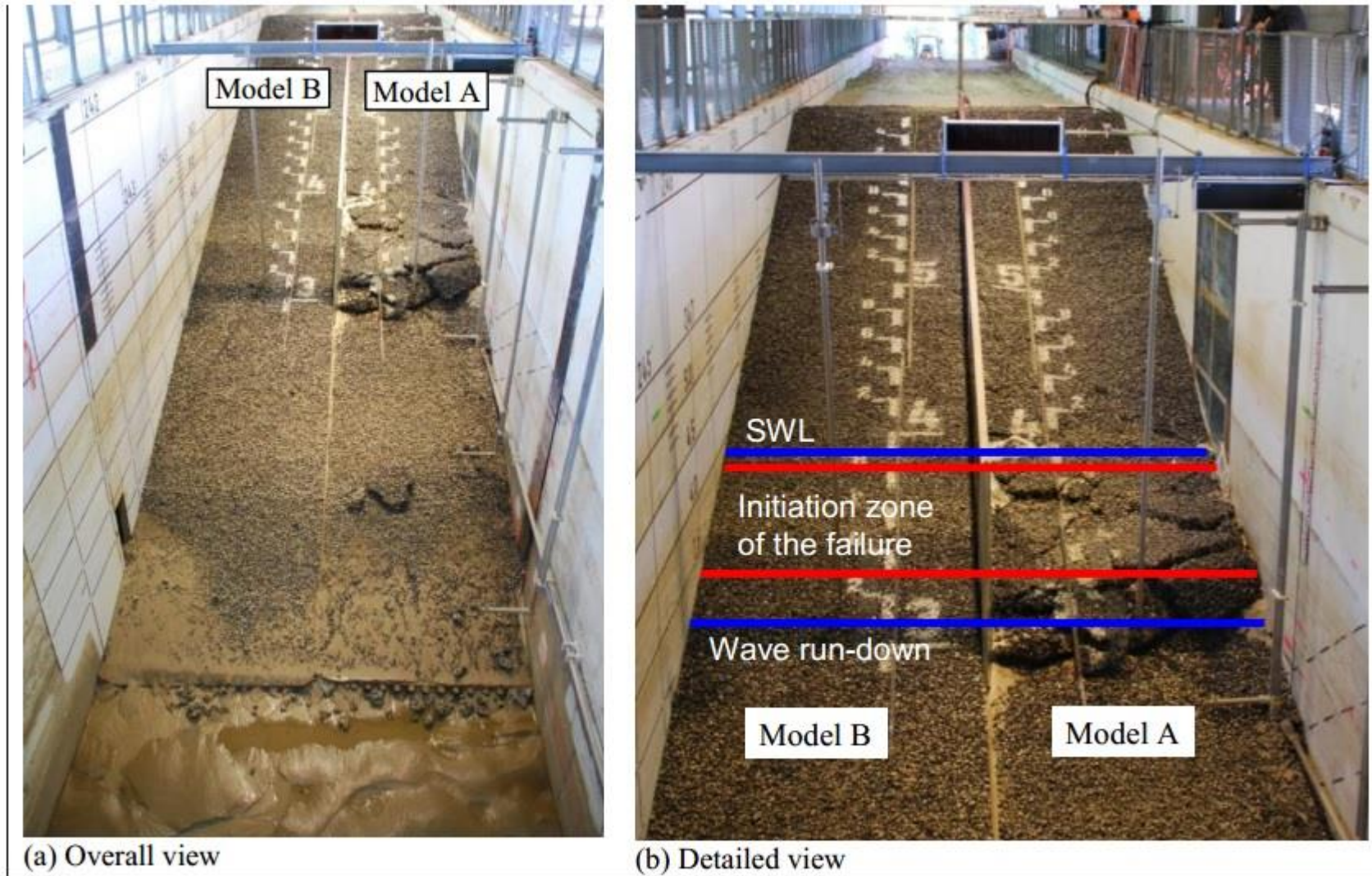
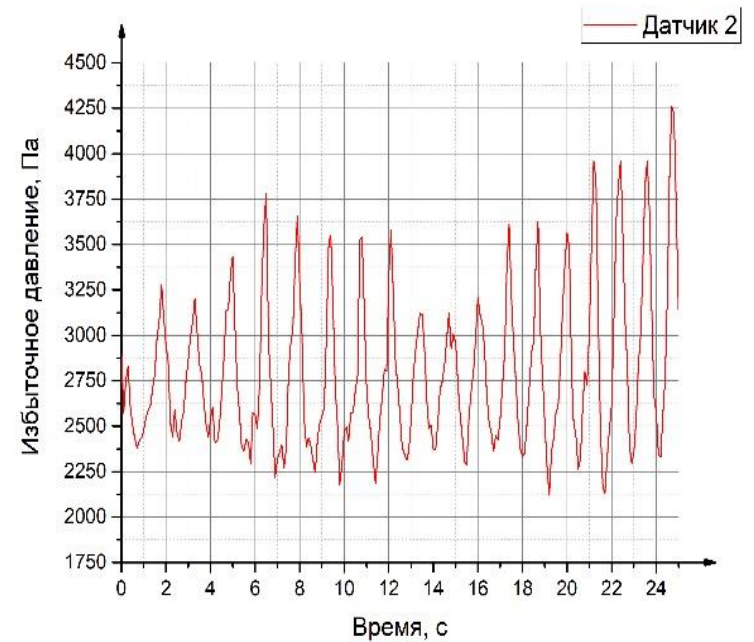
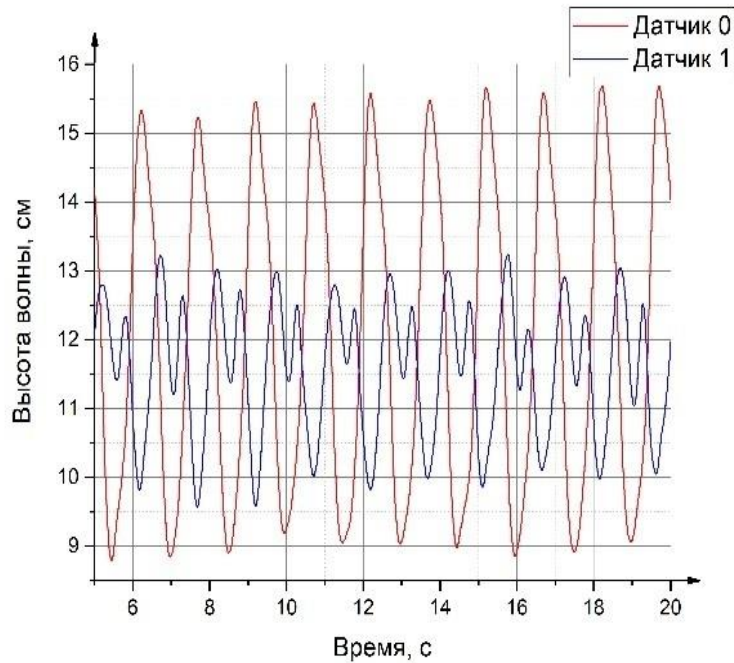
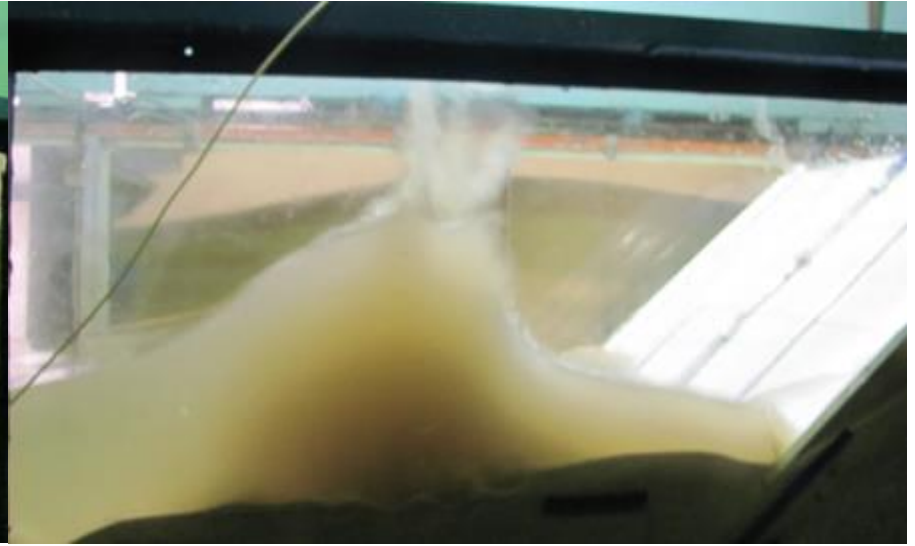
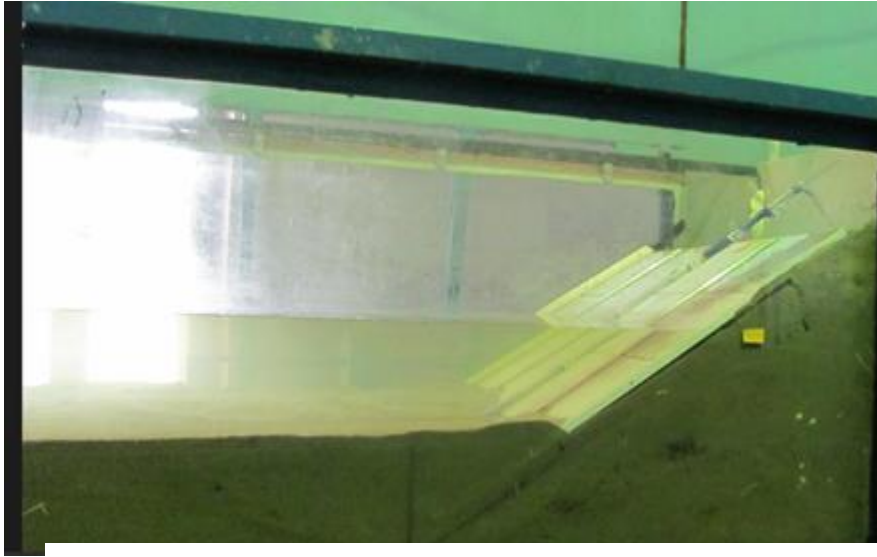


Figure 8. Extent of damage for revetment Model A after regular wave test 09051802 with $H = 1.3\text{m}$, $T = 5.0\text{s}$ and $h = 3.9\text{m}$

Tests of Greenstick Wall in Waves flume of

<http://hydromech.org.ua/en/>



Waves flume`s tests results

Experiment No	Gauge	Period, sec	Medium waves height, sm	min waves height, sm	max waves height, sm	Reflection rate	Waves height, m	Waves speed, m/sec
14_11_otr_1	0	0,68	4,484	3,361	6,07	0,399	0,373 (0,658)	0,274 (1,013)
	1	0,619	4,506	3,058	6,57	0,404		
	2	1,227	7,248	5,787	9,839	0,211		
	3	1,237	7,705	5,106	10,756	0,438		
23_11_1	0	1,897	3,388	2,021	3,999	0,156	3,784 (5,949)	1,938 (3,046)
	1	1,107	1,189	0,335	1,757	0,744		
	2	2,008	4,653	3,739	5,386	0,176		
	3	1,402	1,75	0,135	3,069	0,915		
23_11_2	0	1,836	4,574	2,365	5,651	0,21	3,705 (5,517)	1,97 (2,934)
	1	1,064	1,273	0,239	2,538	0,833		
	2	1,925	6,019	5,063	6,456	0,171		
	3	1,73	2,418	1,659	2,843	0,909		

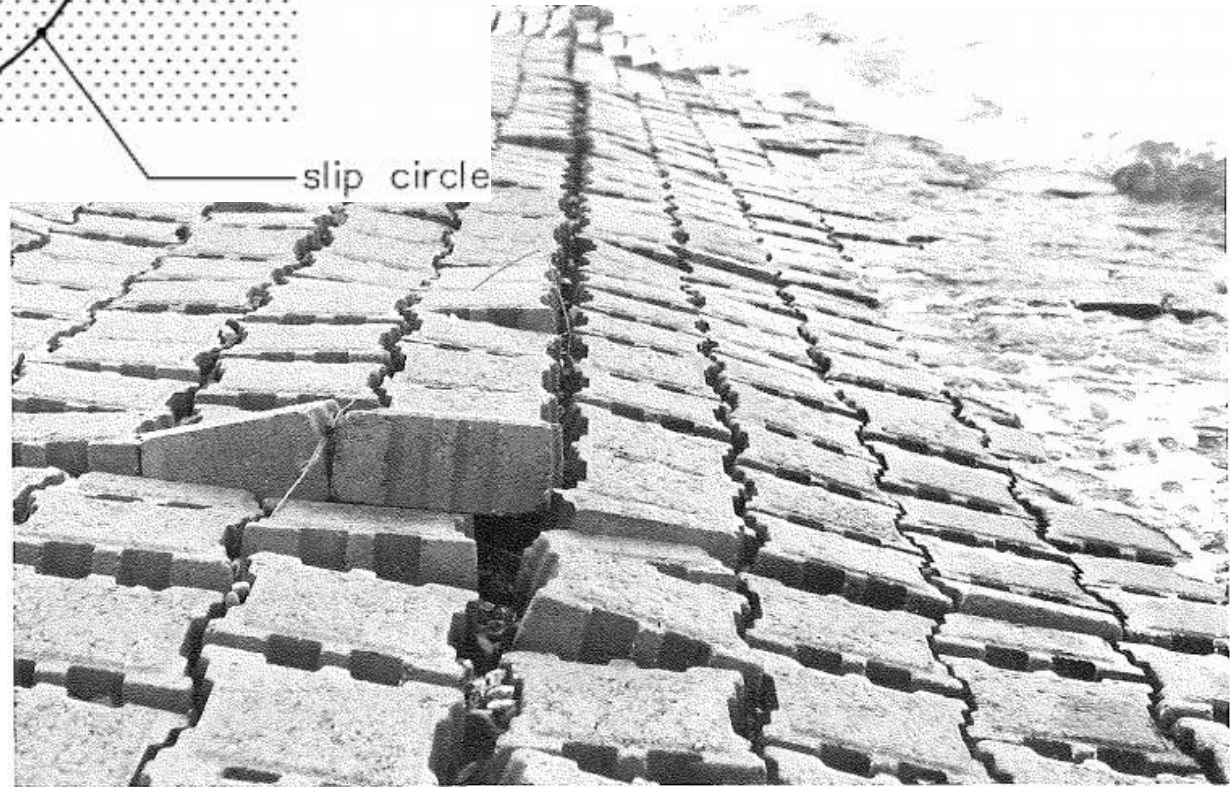
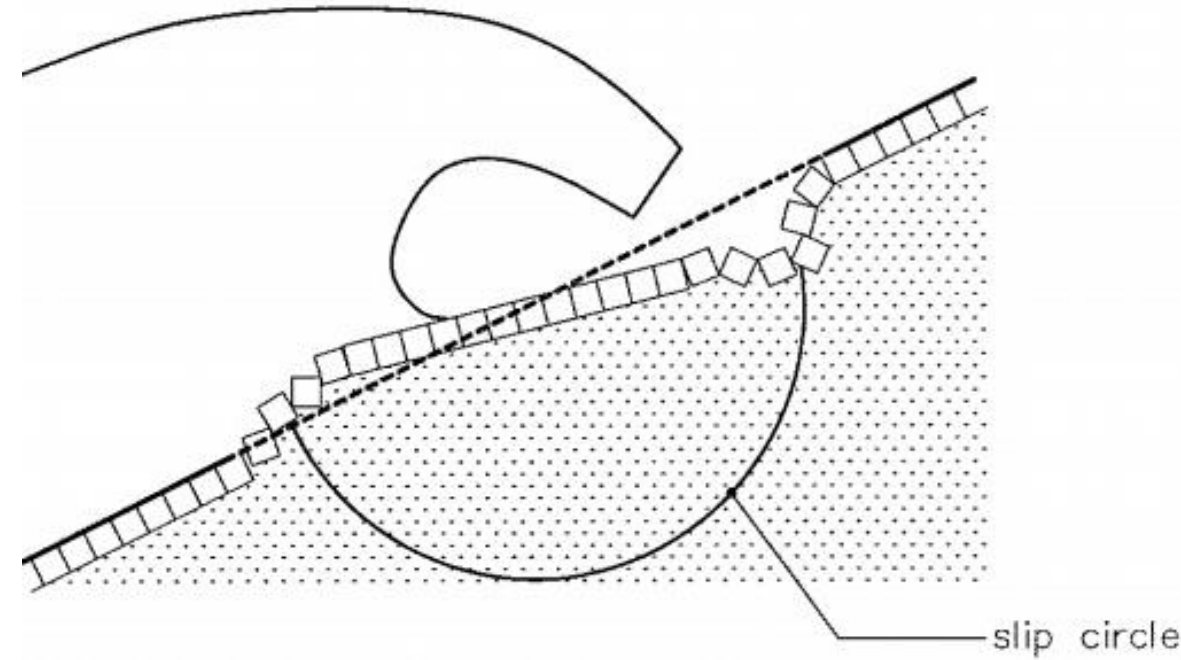
FRP(HCB) bridges <http://innovativeglobal.net/products/hc-bridge>



This picture is property of
"ApATeCh" (c)

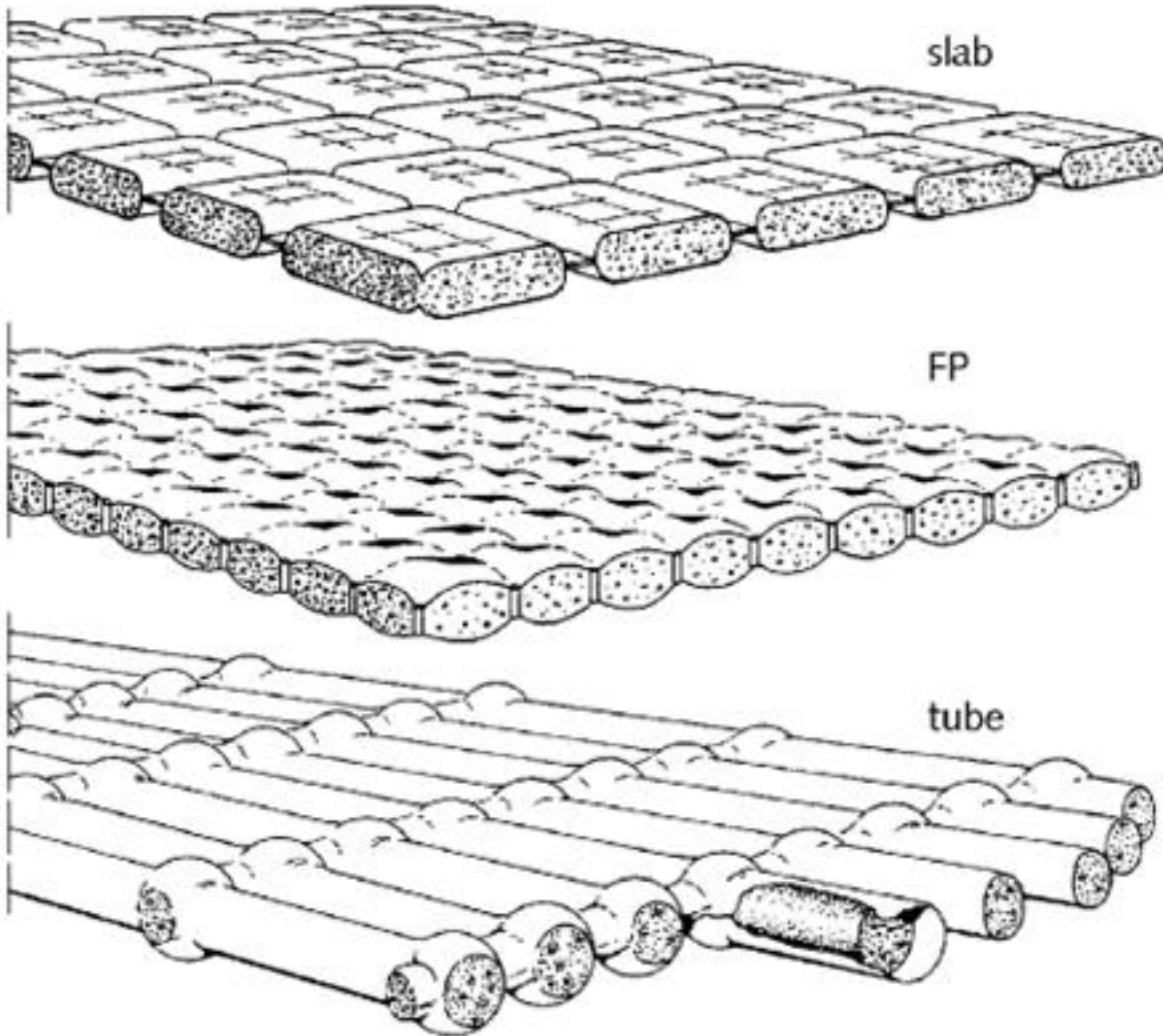


The distortion of an S-profile

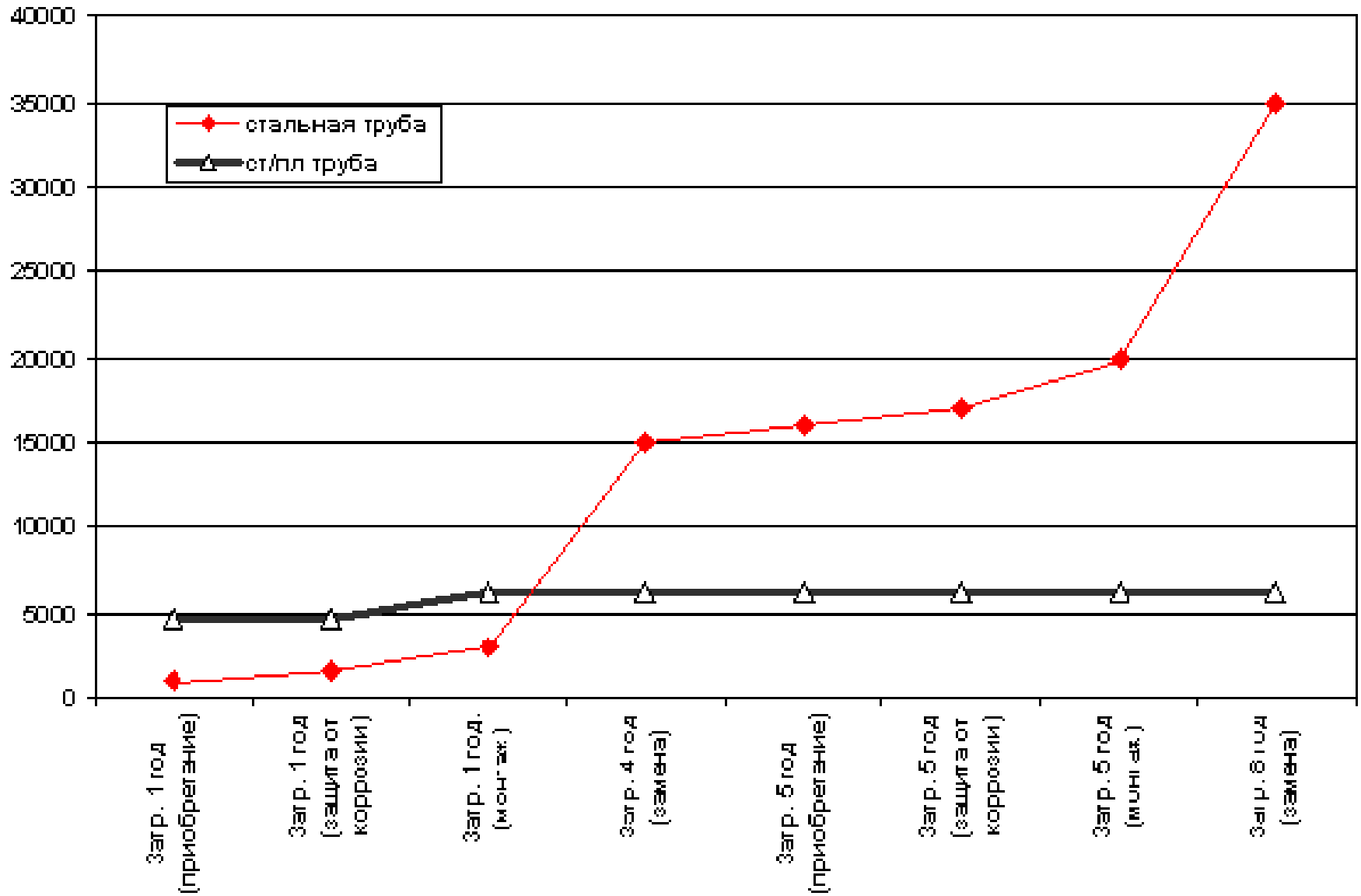


The turned-up corner of a mattress – test section near Lelystad.

Concrete-filled mattresses

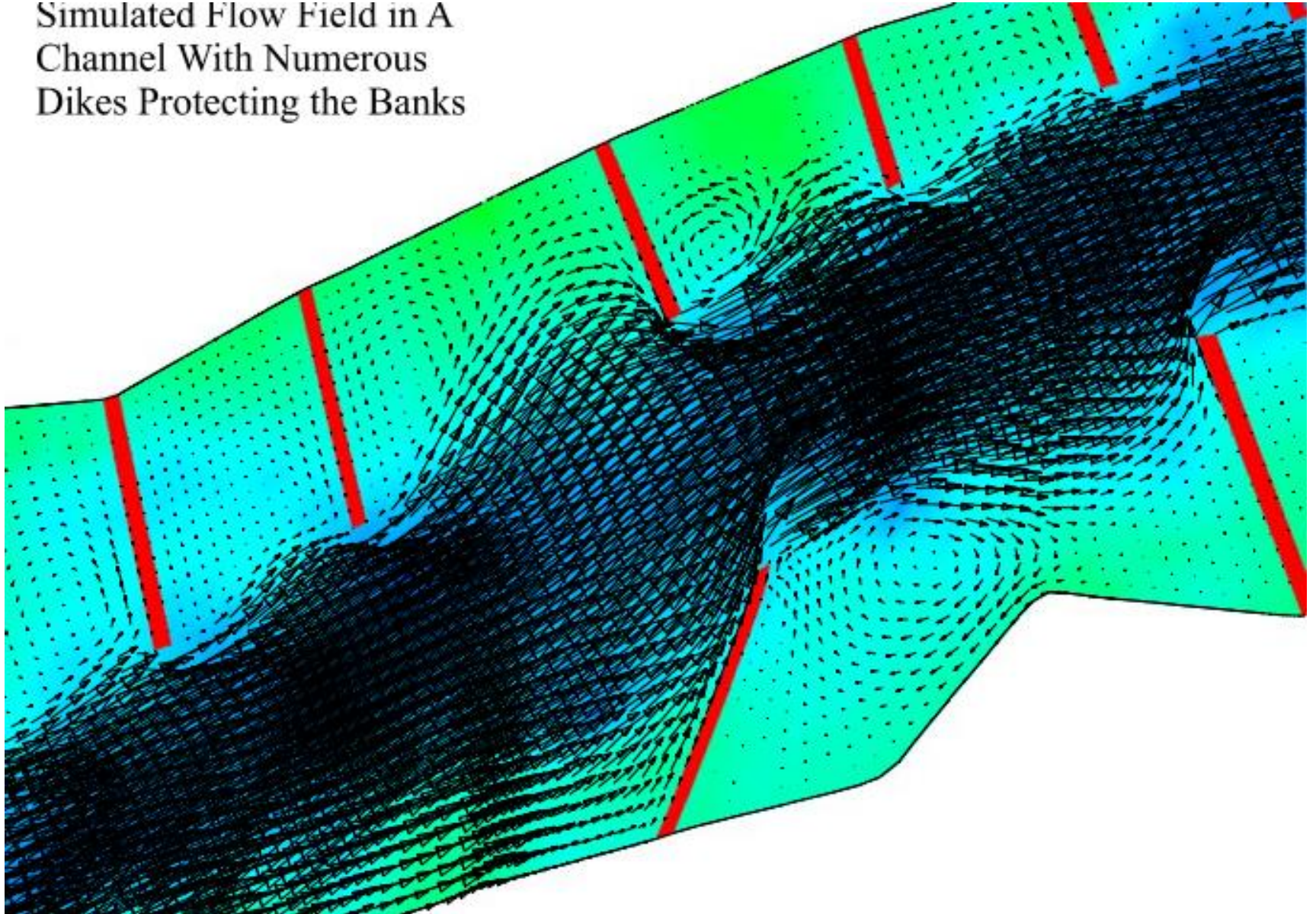


Price comparison of steel and FRP pipes

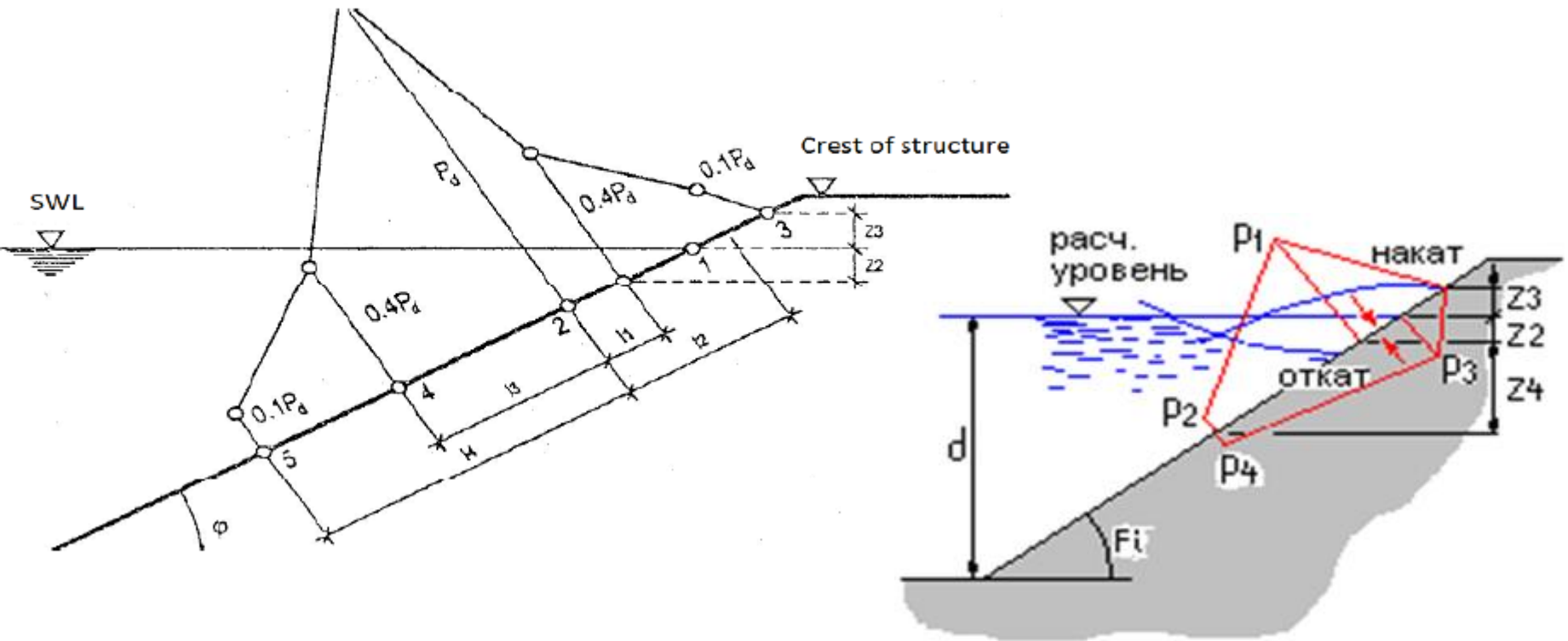


Decisions for underwater dums guiding the stream

Simulated Flow Field in A
Channel With Numerous
Dikes Protecting the Banks



Wave pressure distribution on slope



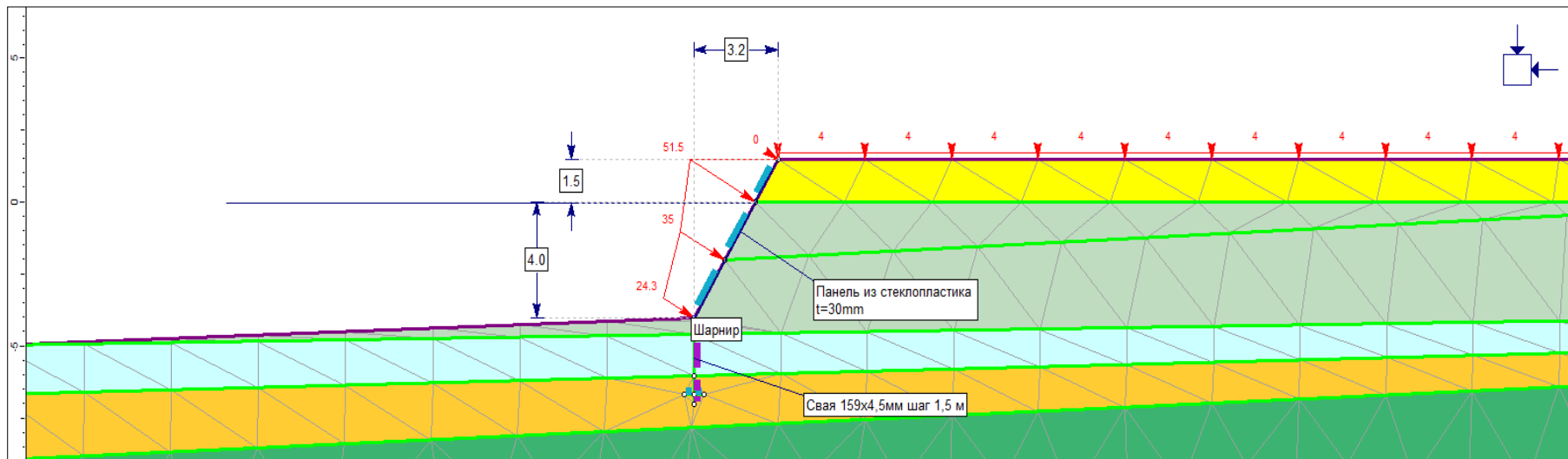
Scheme characteristics	Symbol	Quantity	Measure
Wind speed, 10m high		15	m\sec
Bottom depth	(d)	2	m
Slope angle	(F_i)	44	°
Plates size	(bf)	30	m

Waves loads calculations for Greenstick inclined wall

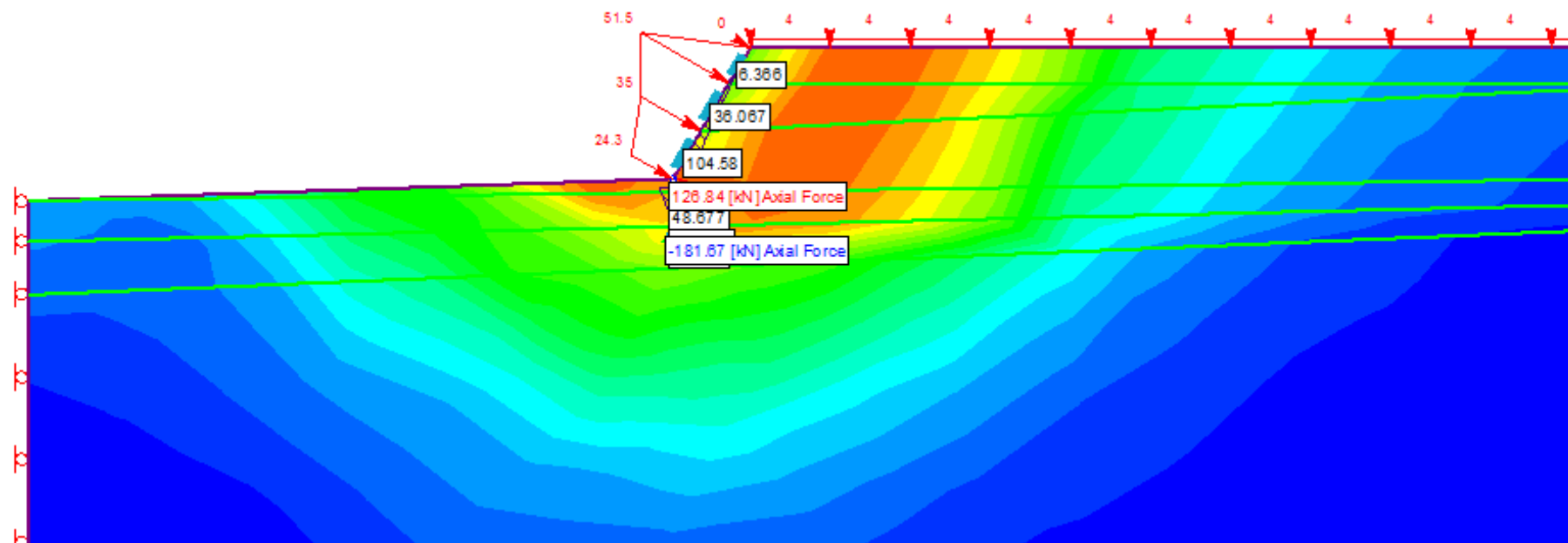


Waves characteristics	Symbol	Quantity	Measure
Medium waves height	(h_{m})	2.25	m
Medium waves length	(La_{m})	33.88	m
Medium waves period	(T_{m})	7.11	sec
First waves collapse depth	(d_{cr})	1.68	m
last waves collapse depth	(d_{cru})	0	m
Calculated waves height in front of wall	(h_{r})	4.26	m
Exceedance of max. wave above of calculated level	(ν)	3.2	m

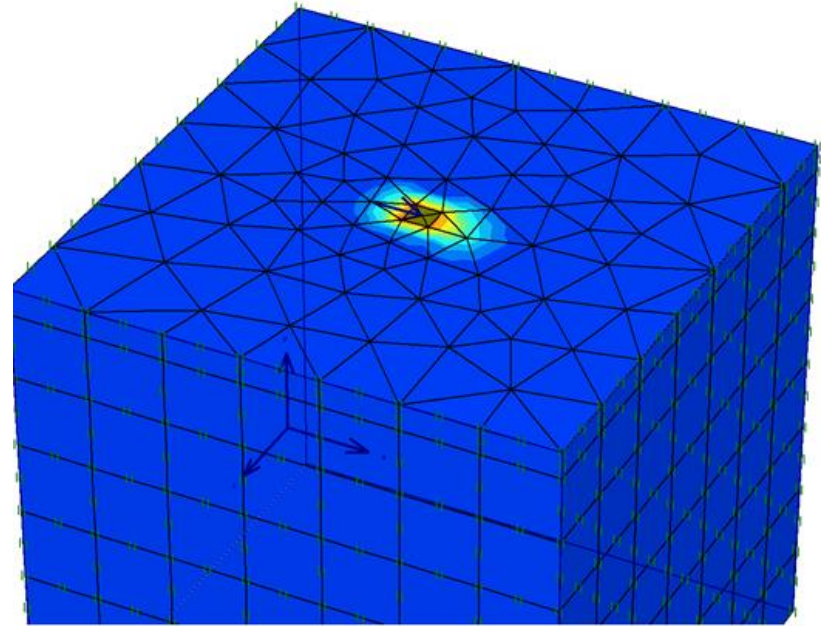
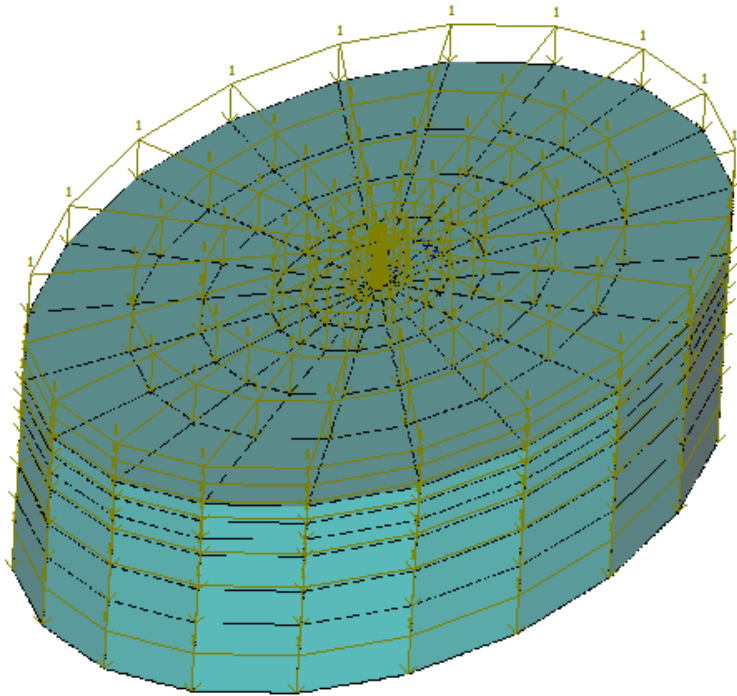
FEM calculations of Greenstick Wall



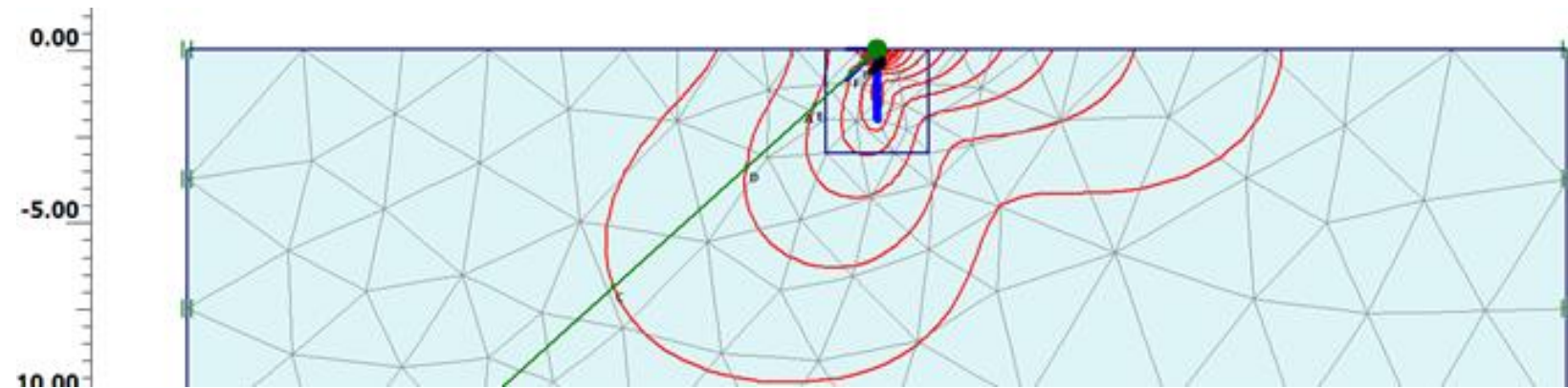
Critical SRF: 4.99



FEM Greenstick grip calculations



Total displacements U_{eq}
Extreme value = 10.4010^{-3} m



F : 0.400

H : 0.600

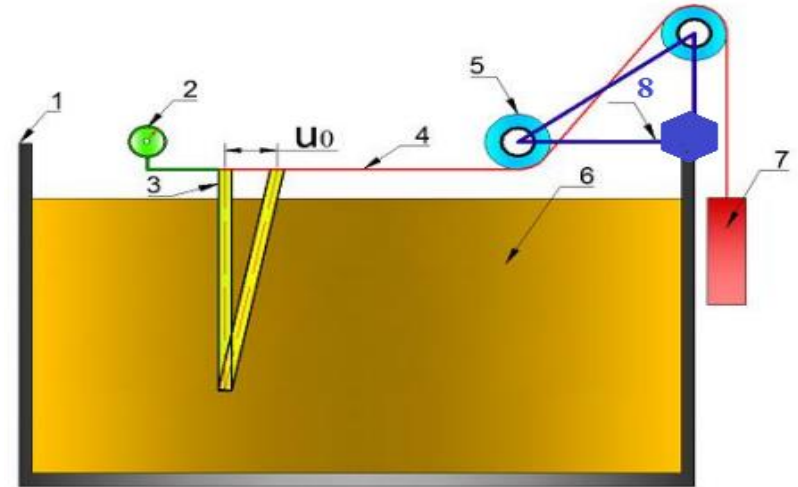
J : 0.800

L : 1.000

N : 1.200

Tests of Greenstick grip in soil tray of BLASDARI

www.blasdari.com



Pile's type	Anchorage aility, kg, for angle of inclined uplift force					
	Hori- zontal	20	30	45	60	Vertical
"Kriner " pile	42,40	57,49	26,34, 32	33,42,3 5	48	32
Screw pile	40	58,62	55,72	55,62	57,65	83,80,72



Vertical uplift capacity of “Kriner” screw pile

$$Fd = \sin\beta \times \Sigma[\gamma c \times (a1 \times C1 + a2 \times P \times hi) \times A] + [\gamma c \times U \times fi \times (Hi - d)]$$

- Fd (tons) = Vertical uplift capacity
- β (°) = Angle of Thread
- hi (m) = The depth of each i-th thread.
- A (m²) = The projection of the working area of the blade.
- U (m) = Perimeter of pile shaft
- Hi (m) = Shaft length, measured from ground surface to first thread
- d (m) = Diameter of the pile shaft
- γc (dimensionless) = Coefficient of working conditions, for compressing, tensile and alternating loads
- $a1$ & $a2$ (dimensionless) = Constants dependent upon φ
- φ (°) = The estimated value of the angle of internal friction of soil in the work area
- $C1$ (tonsm²/) = The estimated value of the specific adhesion of soil in the work area
- P (tonsm³/) = Unit weight of the soil, determined through Appendix A.
- e (dimensionless) = Porosity, the results of engineering-geological surveys
- fi (tonsm²/) = Calculated resistance of the soil on the screw piles
- 4.3, by taking the median value for all layers within the depth of the pile (above the thread).
- IL (dimensionless) = Flow index

Soil type		Vertical bearing capacity (tons) of Greenstick screw pile of size 900x74, depending on the porosity (inverse of density) of the soil. For compressive loading (top), tensile loading (middle) and alternating loads (bottom).						
		0.45	0.55	0.65	0.75	0.88	0.95	1.05
Large sand particles	Slightly wet	1.116	0.947	-	-	-	-	-
		0.837	0.710	-	-	-	-	-
		0.418	0.355	-	-	-	-	-
	Wet	0.976	0.829	-	-	-	-	-
		0.697	0.592	-	-	-	-	-
		0.279	0.237	-	-	-	-	-
	Saturated	0.837	0.710	-	-	-	-	-
		0.558	0.474	-	-	-	-	-
		0.139	0.118	-	-	-	-	-
Average sand particles	Slightly wet	1.218	1.049	0.947	-	-	-	-
		0.914	0.787	0.710	-	-	-	-
		0.457	0.394	0.355	-	-	-	-
	Wet	1.066	0.918	0.829	-	-	-	-
		0.761	0.656	0.592	-	-	-	-
		0.305	0.262	0.237	-	-	-	-
	Saturated	0.914	0.787	0.710	-	-	-	-
		0.609	0.525	0.474	-	-	-	-
		0.152	0.131	0.118	-	-	-	-
Small sand particles	Slightly wet	1.449	1.244	0.734	-	-	-	-
		1.087	0.933	0.543	-	-	-	-
		0.543	0.467	0.271	-	-	-	-
	Wet	1.268	1.089	0.633	-	-	-	-
		0.906	0.778	0.452	-	-	-	-
		0.362	0.311	0.181	-	-	-	-

	Saturated	1.087 0.725 0.181	0.933 0.622 0.156	0.543 0.362 0.090	- - -	- - -	- - -	- - -
Silty sands	Slightly wet	1.634	1.429	0.639	0.305	-	-	-
		1.225	1.071	0.480	0.229	-	-	-
		0.613	0.536	0.240	0.114	-	-	-
	Wet	1.429	1.250	0.559	0.267	-	-	-
		1.021	0.893	0.400	0.190	-	-	-
		0.408	0.357	0.160	0.076	-	-	-
Saturated	1.225	1.071	0.480	0.229	-	-	-	
	0.817	0.714	0.320	0.152	-	-	-	
	0.204	0.179	0.080	0.038	-	-	-	
Sandy Loam	Solid State $0 \leq I_L \leq 0.25$	1.750	1.341	0.931	0.587	-	-	-
		1.313	1.005	0.699	0.440	-	-	-
		0.656	0.503	0.349	0.220	-	-	-
	Plastic State $0.25 < I_L \leq 0.75$	1.050	0.721	0.497	0.331	0.217	-	-
		0.750	0.515	0.355	0.236	0.155	-	-
		0.300	0.206	0.142	0.094	0.062	-	-
	Flowable State $0.75 < I_L$	0.917	0.601	0.413	0.270	0.173	-	-
		0.612	0.401	0.275	0.180	0.115	-	-
		0.153	0.100	0.069	0.045	0.029	-	-
Loam	Solid State $0 \leq I_L \leq 0.25$	2.031	1.489	1.101	0.853	0.705	0.511	-
		1.523	1.117	0.826	0.640	0.529	0.383	-
		1.269	0.930	0.688	0.533	0.441	0.319	-
	Plastic State $0.25 < I_L \leq 0.75$	1.324	1.076	0.820	0.634	0.433	0.323	-
		0.993	0.807	0.615	0.476	0.325	0.242	-
		0.662	0.538	0.410	0.317	0.217	0.161	-
	Flowable State $0.75 < I_L$	-	-	0.476	0.363	0.280	0.208	0.178
		-	-	0.340	0.259	0.200	0.149	0.127
		-	-	0.136	0.104	0.080	0.060	0.051
Clay	Solid State $0 \leq I_L \leq 0.25$	-	1.920	1.458	1.089	0.874	0.722	0.558
		-	1.440	1.093	0.816	0.655	0.542	0.419
		-	1.200	0.911	0.680	0.546	0.451	0.349
	Plastic State $0.25 < I_L \leq 0.75$	-	-	1.029	0.876	0.728	0.550	0.462
		-	-	0.772	0.657	0.546	0.413	0.347
		-	-	0.515	0.438	0.364	0.275	0.231
	Flowable State $0.75 < I_L$	-	-	0.594	0.523	0.440	0.407	0.360
		-	-	0.424	0.373	0.314	0.291	0.257
		-	-	0.170	0.149	0.126	0.116	0.103

Installation Torque – Results for “Krinner” screw pile

Soil Type (Sand Only)		Installation Torque (kN.m) of Greenstick screw pile of size 900x74, depending on the porosity (inverse of density) of the soil. Expressed as a range 10-15% greater than that calculated using equation 4.2, for the reasons explains at the end of section 4.4.						
		0.45	0.55	0.65	0.75	0.85	0.95	1.05
Large sand particles	Slightly wet	0.136 0.143	0.086 0.090	-	-	-	-	-
	Wet	0.119 0.125	0.076 0.079	-	-	-	-	-
	Saturated	0.102 0.107	0.065 0.068	-	-	-	-	-
Average sand particles	Slightly wet	0.113 0.118	0.076 0.080	0.048 0.051	-	-	-	-
	Wet	0.099 0.104	0.067 0.070	0.042 0.044	-	-	-	-
	Saturated	0.085 0.089	0.053 0.055	0.036 0.038	-	-	-	-
Small sand particles	Slightly wet	0.094 0.099	0.075 0.079	0.051 0.053	-	-	-	-
	Wet	0.083 0.086	0.066 0.069	0.044 0.046	-	-	-	-
	Saturated	0.071 0.074	0.057 0.059	0.038 0.040	-	-	-	-
Silty sands	Slightly wet	0.083 0.087	0.067 0.070	0.044 0.046	0.030 0.031	-	-	-
	Wet	0.073 0.076	0.058 0.061	0.038 0.040	0.026 0.027	-	-	-
	Saturated	0.063 0.065	0.050 0.052	0.033 0.034	0.023 0.024	-	-	-

Greenstick anchorage (screw part not showed)

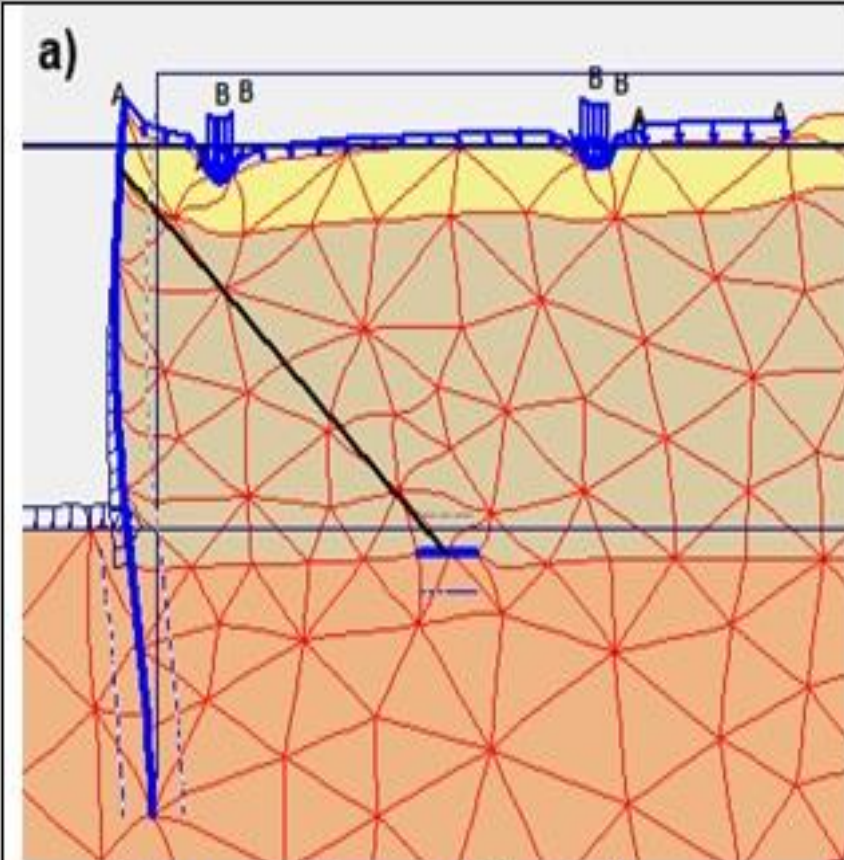


Figure a. Greenstick anchorage.

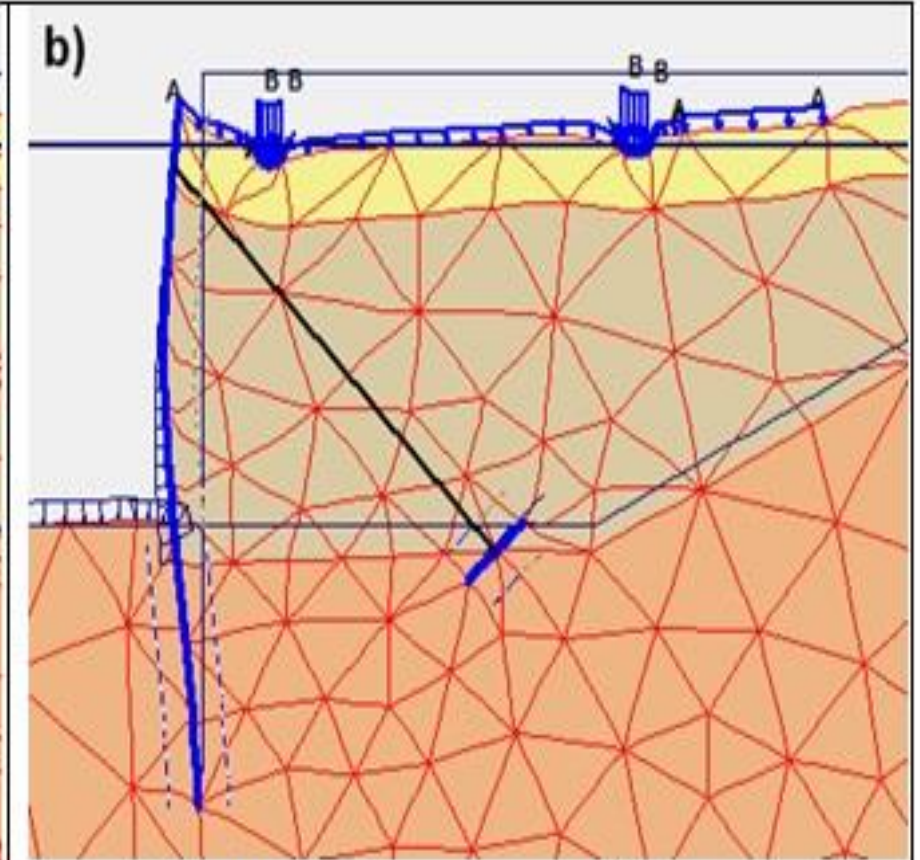


Figure b. German anchorage.



Efficiency Benefits of Greenstick piles

- Vertical deployment:
- No requirement to drill at angle
- Smaller, lighter weight Greenstick may be used
- Smaller drilling devices may be used
- Speedier deployment
- Rotating arm allows more flexibility to link to structure
- Stability of structure:
- Beneficial in shifting patterns of deposition of bed material
- Potential reduction in scour protection methods
- Angled Greenstick provides solid foundation
- Substantially smaller dimensions required than conventional piles:
- Lighter piles can be transported more easily
- Energy efficiencies
- Re-deployment
- Re-use rather than new manufacture
- Temporary structures often gain quicker Planning agreement

Environmental Benefits of Greenstick piles

- Less deoxygenation of water helps protect sea life
- Screw piles rather than pile driven:
- Less impact on the sea-bed
- Reduced impact on sea mammals habitat
- Removable, allowing the environment to recover
- Damage limitation, particularly in flood defence projects
- Smaller vessels used for deployment
- Recyclable

Financial Benefits of Greenstick piles

- Production costs:
- Simple design, few complex parts, variety of materials may be used
- Lighter weight, requiring less raw material
- Transportation costs:
- Lighter weight product
- Deployment costs:
- Smaller vessel required
- Easier to deploy than conventional piles
- Wastage costs:
- Greenstick can be easily reclaimed and re-used
- Environmental costs:
- Less intrusive to marine environment

Thank you for attention

